

# Service Manual ROOFTOP PACKAGED SERVICE MANUAL

CAPACITY RANGE:10.5~34.0kW (35800~116000Btu/h) OPERATION RANGE:COOLING:18~48°C HEATING:-10~24°C



GREE ELECTRIC APPLIANCES, INC. OF ZHUHAI

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# PRODUCT

# PRODUCT INTRODUCTION 1 MODELS LIST

| Nominal           | Model       |              | Power Supply |                           |            |
|-------------------|-------------|--------------|--------------|---------------------------|------------|
| Capacity<br>(Ton) | Refrigerant | Model Name   | Product Code | (V, Ph, Hz)               | Appearance |
| 3                 | R410A       | GK-H03NH3AS  | EJ51000660   | 220~240V, 1Ph,<br>50/60Hz |            |
| 5.5               | R410A       | GK-H5.5NH3AS | EJ51000740   | 220~240V, 1Ph,<br>50/60Hz |            |
| 5.5               | R410A       | GK-H5.5NH3AF | EJ51000650   | 220~240V, 3Ph,<br>60Hz    |            |
| 10                | R410A       | GK-H10NH3AF  | EJ51000710   | 220~240V, 3Ph,<br>60Hz    |            |

#### Notes:

- ① Above pictures may be different from actual model.
- ② 1Ton =12000Btu/h = 3.517kW.

# **2 NOMENCLATURE**

| GK | — | Н | 03 | Ν | Н | 3 | А | S |
|----|---|---|----|---|---|---|---|---|
| 1  |   | 2 | 3  | 4 | 5 | 6 | 7 | 8 |

| NO. | Description              | Options                                       |
|-----|--------------------------|---|
| 1   | Product Category         | GK=GREE Rooftop Packaged Air-condition        |
| 2   | Product Function Code    | C = Cooling only type;<br>H = Heat pump type. |
| 3   | Cooling/Heating Capacity | 03=3Ton;<br>5.5=5.5Ton                        |
| 4   | Operating Condition      | T=T3 Condition;<br>N=T1 Condition.            |
| 5   | Airflow Options          | H=Horizontal;<br>C=Convertible.               |
| 6   | Refrigerant Options      | 1=R22;<br>2=R407C;<br>3=R410a:                |

| NO. | Description     | Options                                      |
|-----|-----------------|--|
| 7   | Design Code     | A,B,C  |
| 8   | Voltage Options | S=220-240V,50/60Hz,1Ph ; F=220-240V,60Hz,3Ph |

# **3 FUNCTION**

| Function                     | Description  |
|------------------------------|--|
| OPERATING EFFICIENCY         | All units provide high operating efficiencies and have a minimum SEER of 16.0 or above.  |
| EXCLUSIVE COIL DESIGN        | Grooved copper tubes and enhanced aluminum fin construction improves heat transfer for maximum efficiency and durability.  |
| TOP DISCHARGE                | The top discharge condenser fan does not disrupt neighboring areas and does not dry-out vegetation surrounding the unit. The warm air from the top mounted fan is blown up away from the structure and any landscaping. This allows compact location on multi-unit applications. |
| LOW OPERATING SOUND<br>LEVEL | The upward air flow carries the normal operating noise up and away from the living area.<br>The rigid and unique shock absorption structure greatly reduces the vibration and<br>effectively isolates motor sound.   |
| SPACE SAVING                 | With compact and unitary structure, the unit can be connected and assembled at field, which is in favor of transport and installation and saves indoor space.  |

# **4 PRODUCT DATA**

# 4.1 PRODUCT DATA AT RATED CONDITION

|                             |                        | Model        |           | GK-H03NH3AS                  | GK-H5.5NH3AS                 |
|-----------------------------|------------------------|--------------|-----------|------------------------------|------------------------------|
|                             | Cooling                |              | Btu/h     | 35800(13650-42660)           | 66500(20500-66500)           |
| Total                       |                        |              | kW        | 10.5(4.0-12.5)               | 19.5(6.0-19.5)               |
| Capacity                    |                        | Lleating     | Btu/h     | 39250(17070-46100)           | 70000(27300-73400)           |
|                             |                        | Heating      | kW        | 11.5(5.0-13.5)               | 20.5(8.0-21.5)               |
|                             | Po                     | wer supply   | V-Hz-Ph   | 220-240V-50/60Hz-1Ph         | 220-240V-50/60Hz-1Ph         |
| <b>F</b> lastria al         | <b>Dowor input</b>     | Cooling      | kW        | 3.1                          | 6.8                          |
| Electrical                  | Fower input            | Heating      | kW        | 3.2                          | 5.8                          |
| Data                        | Current input          | Cooling      | А         | 13.5                         | 30.0                         |
|                             | Current input          | Heating      | А         | 14.0                         | 25.5                         |
| SEER                        |                        |              | Btu/(W.h) | 20                           | 16                           |
|                             | Sound Pressure Level   |              | dB(A)     | 61                           | 63                           |
| Refrigerant                 | efrigerant Type/weight |              | —         | R410A/3.5kg                  | R410A/5.0kg                  |
| Air Flow Volume             |                        | CFM          | 1177      | 1942                         |                              |
| Air Flow Volume             |                        |              | m³/h      | 2000                         | 3300                         |
| External Static Pressure Ra |                        | Potod/Popao  | Ра        | 50                           | 60                           |
|                             |                        | Raleu/Range  | InWg      | 0.2                          | 0.24                         |
|                             | Dehumidifying          | Volume       | l/h       | 2.63                         | 7.2                          |
|                             | Fon motor              | Drive Type   | -         | Direct Drive                 | Direct Drive                 |
|                             | Fan motor              | Power Output | HP        | 4/15                         | 1                            |
|                             |                        | Туре         | -         | Centrifugal                  | Centrifugal                  |
| Evaporator                  | Fan                    | Quantity     | -         | 2                            | 2                            |
| Side                        |                        | Motor Speed  | rpm       | 1100                         | 1080                         |
|                             |                        | Material     | -         | Copper tube-<br>Aluminum fin | Copper tube-<br>Aluminum fin |
|                             | Evaporator             | Easo Aroa    | sq.ft     | 4.31                         | 4.31                         |
|                             |                        | race Area    | m²        | 0.4                          | 0.4                          |

|  |                                     | Model                         |       | GK-H03NH3AS                  | GK-H5.5NH3AS                 |
|--|-------------------------------------|-------------------------------|-------|------------------------------|------------------------------|
|  | Fins per Inch(FPI)                  |                               |       | 16                           | 16                           |
|  | Drain Connection Size               |                               | Inch  | 0.80×0.047                   | 0.80×0.047                   |
|  | C                                   | Туре                          | -     | Inverter Rotary              | Inverter Rotary              |
|  | Compressor                          | Quantity                      | -     | 1                            | 1                            |
|  |                                     | Drive Type                    | -     | Direct Drive                 | Direct Drive                 |
|  | Fan motor                           | Power Output                  | HP    | 1                            | 1                            |
| <b>A</b> 1   | For                                 | Туре                          | -     | Axial-flow                   | Axial-flow                   |
| Condenser  | Fan                                 | Quantity                      | -     | 1                            | 1                            |
| Olde   |                                     | Material                      | -     | Copper tube<br>-Aluminum fin | Copper tube<br>-Aluminum fin |
|  | Condenser                           | Face Area                     | sq.ft | 13.89                        | 13.89                        |
|  |                                     |                               | m²    | 1.29                         | 1.29                         |
| Fins per Inch(FPI)   |                                     | -                             | 16    | 16                           |                              |
| Permissible Excessive Operating<br>Pressure for the Discharge Side |                                     | Мра                           | 4.4   | 4.4                          |                              |
| Perı<br>Pr   | missible Excess<br>essure for the S | ive Operating<br>Suction Side | Мра   | 2.5                          | 2.5                          |
| Ope  | ration                              | Cooling                       | °C    | 18-48                        | 18-48                        |
| te   | mp                                  | Heating                       | °C    | -10-24                       | -10-24                       |
|  | Filter                              |                               | -     | PP                           | PP                           |
| Outline dim  |                                     | Outline dimension<br>(WxDxH)  | mm    | 1450×1120×815                | 1450×1120×815                |
| Dimension  |                                     | Package dimension<br>(W×D×H)  | mm    | 1463×1133×860                | 1463×1133×860                |
|  |                                     | Net weight                    | kg    | 206                          | 268                          |
| VVe  | eight                               | Gross weight                  | kg    | 227                          | 289                          |
|  |                                     |                               | 20'GP | 16                           | 16                           |
|  | Loading qu                          | antity                        | 40'GP | 32                           | 32                           |
|  |                                     |                               | 40'HQ | 48                           | 48                           |

|                          | Mode                    | l            |           | GK-H5.5NH3AF       | GK-H10NH3AF          |
|--------------------------|-------------------------|--------------|-----------|--------------------|----------------------|
|                          | Casting                 |              | Btu/h     | 71700(20500-75100) | 116000(34100-119400) |
| Total Canadity           | C00                     | ling         | kW        | 21.0(6.0-22.0)     | 34.0(10.0-35.0)      |
| Total Capacity           |                         | tin r        | Btu/h     | 75100(27300-78500) | 119400(37500-122800) |
|                          | неа                     | ting         | kW        | 22.0(8.0-23.0)     | 35.0(11.0-36.0)      |
|                          | Power                   | supply       | V-Hz-Ph   | 220-240V-60Hz-3Ph  | 220-240V-60Hz-3Ph    |
|                          | Dower input             | Cooling      | kW        | 7.9                | 13.7                 |
| Electrical Data          | Power Input             | Heating      | kW        | 6.6                | 11.5                 |
|                          | Current input           | Cooling      | А         | 21.0               | 36.0                 |
|                          | Current input           | Heating      | А         | 18.0               | 30.0                 |
| SEER                     |                         |              | Btu/(W.h) | 16                 | 16                   |
| Sound Pressure Level     |                         |              | dB(A)     | 63                 | 72                   |
| Refrigerant              | Refrigerant Type/weight |              | _         | R410A/5.0kg        | R410A/10.0kg         |
|                          |                         |              | CFM       | 1942               | 3413                 |
| Air Flow Volume          |                         | m³/h         | 3300      | 5800               |                      |
|                          |                         | Datad/Danga  | Pa        | 60                 | 90                   |
| External Static Pressure |                         | Raled/Range  | InWg      | 0.24               | 0.36                 |
| Dehumidifying Volume     |                         | l/h          | 7.73      | 11.08              |                      |
| Evenerator Side          | For motor               | Drive Type   | -         | Direct Drive       | Direct Drive         |
|                          | ⊢an motor               | Power Output | HP        | 1                  | 1                    |

|  | Mode                    | I                               | GK-H5.5NH3AF | GK-H10NH3AF                  |                              |
|--|-------------------------|---------------------------------|--------------|------------------------------|------------------------------|
|  |                         | Туре                            | -            | Centrifugal                  | Centrifugal                  |
|  | Fan                     | Quantity                        | -            | 2                            | 2                            |
|  |                         | Motor Speed                     | rpm          | 1080                         | 1400                         |
|  |                         | Material                        | -            | Copper tube-<br>Aluminum fin | Copper tube-<br>Aluminum fin |
|  | Evaporator              |                                 | sq.ft        | 4.31                         | 7.00                         |
|  |                         | Face Area                       | m²           | 0.4                          | 0.65                         |
|  |                         | Fins per<br>Inch(FPI)           | -            | 16                           | 16                           |
|  | Drain Conn              | ection Size                     | Inch         | 0.80×0.047                   | 0.80×0.047                   |
|  | Comprosor               | Туре                            | -            | Inverter Rotary              | Inverter Rotary              |
|  | Compressor              | Quantity                        | -            | 1                            | 1                            |
|  |                         | Drive Type                      | -            | Direct Drive                 | Direct Drive                 |
|  | Fan motor               | Power Output                    | HP           | 1                            | 1                            |
|  | <b>F</b> ee             | Туре                            | -            | Axial-flow                   | Axial-flow                   |
| Condenser Side   | Fan                     | Quantity                        | -            | 1                            | 1                            |
| Condenser Side   | Condenser               | Material                        | -            | Copper tube<br>-Aluminum fin | Copper tube<br>-Aluminum fin |
|  |                         | Face Area                       | sq.ft        | 13.89                        | 25.19                        |
|  |                         |                                 | m²           | 1.29                         | 2.34                         |
|  |                         | Fins per<br>Inch(FPI)           | -            | 16                           | 16                           |
| Permissible Excessive Operating<br>Pressure for the Discharge Side |                         | Мра                             | 4.4          | 4.4                          |                              |
| Permissil<br>Pressu  | ble Excessive Operation | erating<br>Side                 | Мра          | 2.5                          | 2.5                          |
| Opera  | ation                   | Cooling                         | °C           | 18-48                        | 18-48                        |
| terr   | ıp                      | Heating                         | °C           | -10-24                       | -10-24                       |
|  | Filter                  |                                 | -            | PP                           | PP                           |
| Dimonsion  |                         | Outline<br>dimension<br>(WxDxH) | mm           | 1450×1120×815                | 1450×1120×1215               |
| Dimension  |                         | Package<br>dimension<br>(W×D×H) | mm           | 1463×1133×860                | 1463×1133×1260               |
| N/siskt N  |                         | Net weight                      | kg           | 268                          | 339                          |
| ννει   | yın                     | Gross weight                    | kg           | 289                          | 360                          |
|  |                         |                                 | 20'GP        | 16                           | 8                            |
| L  | oading quantity         |                                 | 40'GP        | 32                           | 16                           |
|  |                         |                                 | 40'HQ        | 48                           | 32                           |

#### Notes:

- ① The cooling capacity stated above is measured under following conditions:
  - Indoor Conditions: 27°CDB/19°CWB (81°FDB/67°FWB);
  - Outdoor Conditions: 35°CDB/24°CWB (95°FDB/76°FWB).
- ② The air volume is measured at the relevant standard external static pressure.
- ③ The technical parameters are changed along with the products improvement; please refer to the nameplate of the unit for actual data.
- ④ Above data is subject to change without notice.

# **4.2 OPERATION RANGE**

GK-H03NH3AS、GK-H5.5NH3AS、GK-H5.5NH3AF、GK-H10NH3AF

| Item    | Outdoor Condition (DB °C) |
|---------|---------------------------|
| Cooling | 18~48                     |
| Heating | -10~24                    |

# 4.3 ELECTRICAL DATA

|              | Compres                     |   | Condenser<br>Fan Motors | Supply Blower<br>Motor | Breaker     | Min. Power |                 |
|--------------|-----------------------------|---|-------------------------|------------------------|-------------|------------|-----------------|
| Model        | Power Supply Qty. RLA FLA I |   | FLA                     | Capacity               | Supply Cord |            |                 |
|              | V/Ph/Hz                     | - | А                       | А                      | А           | А          | mm <sup>2</sup> |
| GK-H03NH3AS  | 220-240V, 1Ph,50/60Hz       | 1 | 13.0                    | 1.9                    | 1.8         | 25         | 4.0             |
| GK-H5.5NH3AS | 220-240V, 1Ph,50/60Hz       | 1 | 19.0                    | 2.5                    | 2.8         | 40         | 10.0            |
| GK-H5.5NH3AF | 220-240V, 3Ph,60Hz          | 1 | 28.0                    | 2.2                    | 2.8         | 40         | 10.0            |
| GK-H10NH3AF  | 220-240V, 3Ph,60Hz          | 1 | 36.0                    | 3.5                    | 7.5         | 50         | 10.0            |

# **5 PIPING DIAGRAM**



(Refrigerant flowing direction is shown as the arrow)

# CONTROL

# UNITS CONTROL 1 OPERATION FLOWCHART

# **1.1 COOLING OPERATION**



# **1.2 HEATING OPERATION**



# **2 WIRELESS REMOTE CONTROLLER**



The wireless remote controller is an Optional Fitting

# 2.1 OPERATION AND DISPLAY VIEW



Table 2-2-1 Operation instruction of wireless remote controller

| No. | Name                  | Function Description  |
|-----|-----------------------|---|
| 1   | Signal<br>transmitter | Signal transmitter  |
| 2   | ON/OFF                | Press this button and the unit will be turned on; press it once more, and the unit will be turned off.  |
|     | button                | By pressing this button, Auto, Cool, Dry, Fan, Heat mode can be selected circularly. Auto mode is default ofter power on Under the Auto mode the setting temperature will not be displayed. Under the   |
| 3   | MODE<br>button        | Heat mode, the initial value is 28°C (82°F); Under other modes, the initial value is 25°C(77°F).<br>$\downarrow \downarrow \downarrow \downarrow \downarrow \downarrow$   |
|     |                       |   |
| •   | - button              | Preset temperature can be decreased by pressing this button. Pressing and holding this button for more than 2 seconds can make the temperature changed quickly until release this button and then transmit this order. The temperature adjustment is unavailable under the Auto mode, but the order can be sent by pressing this button. Centigrade setting range: 16-30; Fahrenheit scale setting range 61-86. |
| 4   | + button              | Preset temperature can be increased by pressing this button. Pressing and holding this button for more than 2 seconds can make the temperature changed quickly until release the button and then transmit this order. The temperature adjustment is unavailable under the Auto mode, but the order can be sent by pressing this button. Centigrade setting range: 16-30; Fahrenheit scale setting range 61-86.  |

| No.  | Name               | Function Description  |
|------|--------------------|---|
|      |                    | By pressing this button, Auto, Low, Middle, High speed can be circularly selected. After power on, Auto           |
|      |                    | fan speed is default.   |
|      |                    |   |
|      |                    |   |
| 5    | FAN button         | Middle speed  |
|      |                    |   |
|      |                    | Note: Under the DRY mode, the fan will be kept running at the low speed and the fan speed isn't                   |
|      |                    | adiustable.   |
|      |                    | Press this button to set up the swing angle, which circularly changes as below:                                   |
|      |                    | $\Rightarrow 1 + 1 + -1 + 1$  |
|      |                    |   |
|      |                    | OFF← ╧┨← ╤┨← ╭┨←  |
|      | SWING              | When the guide louver starts to swing up and down, if SWING functions is canceled, the air guide                  |
| 6    |                    | louver will stop and remains at the current position.   |
|      | button             | Indicates the guide louver swings up and down among those five directions.(Simplified SWING                       |
|      | Dutton             | function applicable for some Fan Coil Units: When the wireless remote controller is energized initially           |
|      |                    | with the unit under the OFF status, it should be set by pressing the + button and the SWING button                |
|      |                    | simultaneously, with the symbol 🔰 blinking twice. Then, after the unit is turned on, this function can            |
|      |                    | be activated by pressing the SWING button, with the displayed symbol ≱ indicating swing function is               |
|      |                    | on and without this displayed symbol indicating swing function is off.)   |
|      |                    | By pressing this button, the clock is allowed to be set, with (-) blinking, and then press the +/- button         |
|      | CLOCK              | to adjust the clock within 5 seconds. If the +/-button is pressed down constantly for more than 2                 |
|      | button             | seconds, the clock setting will be increased or decreased 10 minutes every 0.5 seconds. After that,               |
|      |                    | another press on the CLOCK button accepts the setting. 12:00 is the default, when the wireless remote             |
|      |                    | controller is energized.  |
|      |                    | When TIMER ON is activated, ON will blink while the symbol $\bigcirc$ will disappear. Within 5 seconds it is      |
|      | TIMER ON<br>button | allowed to set the UN time by pressing the +/- button. Each press will make the time increase of                  |
| 0    |                    | decrease one minute. Besides, the time can also be set by pressing the +/- button constantly, that is, in         |
|      |                    | time will increase /decrease per ten minutes. After the desired time value is set, press TIENE ON again           |
|      |                    | to conform the setting within five seconds. After that another press on TIMER ON will cancel the                  |
|      |                    | setting Prior to this setting the clock shall be set to the actual time.  |
|      |                    | Pressing this button can activate or deactivate the X-FAN function. In Cool or Dry mode, by pressing              |
|      | X-FAN              | this button. if """ is displayed, it indicates the X-FAN function is activated. By repressing this button, if     |
| 9    | button             | "%" disappears, it indicates the X-FAN function is deactivated. After energization, X-FAN OFF is                  |
|      |                    | defaulted. If the unit is turned off, X-FAN can be deactivated but can't be activated.                            |
|      |                    | By pressing this button it is allowed to select displaying the indoor setting temperature or the indoor           |
|      |                    | ambient temperature.  |
|      |                    | Indoor setting temperature is default after the indoor unit is energized initially.                               |
| 1    | TEMP               | By pressing the TEMP button, when the temperature symbol 🕥 is displayed, the indoor displayer will                |
|      | button             | show the indoor setting temperature; when 🗊 is displayed, it will show the indoor ambient                         |
|      |                    | temperature; when $\bigcap_{l}$ is invalidation, If current displays indoor ambient temperature, if received the  |
|      |                    | other remote control signal, it will display presetting temperature, 5s later, will back to display the           |
|      |                    | ambient temperature. (This function is applicable to partial of models)   |
| 6    | TIMER OFF          | By pressing this button it is available to go to the TIMER OFF setting state with the same setting                |
| Ψ    | button             | method as that of the TIMER ON, in which case the OFF symbol blinks.  |
|      |                    | In the Cool or Heat mode, pressing this button can activate or deactivate the TURBO function. When                |
| 12   | TURBO              | the TURBO function is activated, its symbol 🛞 will be displayed; when the running mode or the fan                 |
| •    | button             | speed is changed, this function will be canceled automatically.(This function is applicable to partial of         |
|      |                    | models).  |
|      | SLEEP              | By pressing this button, Sleep On and Sleep Off can be selected. After powered on, Sleep Off is                   |
| (13) | button             | defaulted. Once the unit is turned off, the Sleep function is canceled. When Sleep is set to On, the              |
|      |                    | symbol of SLEEP 💽 will display. Under the Fan and Auto modes, this function is not available.                     |
|      | LIGHT              | Press this button to select LIGHT on or off in the displayer. When the LIGHT is set to on, the icon $\frac{1}{2}$ |
| 14   | button             | will be displayed and the indicating light in the displayer will be on. When the LIGHT is set to off, the         |
|      |                    |   |

# **3 WIRED CONTROLLER**

# **3.1 DISPLAY VIEW**



Figure 2-3-2 LCD display of wired controller

Table 2-3-1 Instruction to LCD Display

| No. | Display | Introduction  |
|-----|---------|---|
| 1   | Auto    | Automatic mode (under auto mode, the indoor unit will select its operating mode according to the variation of room temperature) |
| 2   | Cool    | Cooling mode  |
| 3   | Dry     | Dry mode  |
| 4   | Fan     | Fan mode  |
| 5   | Heat    | Heating mode  |

| No. | Display                | Introduction   |
|-----|------------------------|--|
| 6   | Sleep                  | Display when sleep function is set (only display sleep mode II)  |
| 7   | Exchange               | Display when air exchange function is set  |
| 8   | Silent                 | Display when silent function is set (only display silent, no AT)   |
| 9   | Health                 | Display when health function is set  |
| 10  | Absent                 | Display when absent function is set  |
| 11  | I-Demand               | Display when I-DEMAND function is set  |
| 12  | WIFI                   | WIFI function icon   |
| 13  | Child-lock             | Child-lock status, display when child-lock function is set   |
| 14  | Up&down swing          | Display when up and down swing function is set   |
| 15  | Slave wired controller | Icon of slave wired controller, it will display when slave wired controller is set   |
| 16  | Fan speed              | The fan speed set currently (including auto, low, medium and low, medium, medium and high, high, and turbo)                      |
| 17  | No card                | No card in gate control system   |
| 18  | Left&right swing       | Display when left and right swing function is set  |
| 19  | X-fan                  | Display when dry function is set   |
| 20  | Temperature            | It will display the setting temperature  |
| 21  | E-heater               | On/off switch of auxiliary heating   |
| 22  | Memory                 | Memory status (After power failure and re-energizing the unit, it will resume to ON/OFF status of unit before the power failure) |
| 23  | Clean                  | Filter washing reminder  |
| 24  | Save                   | Display when energy-saving function is set   |
| 25  | Defrost                | Defrosting status  |
| 26  | Timer                  | Display when timer status is set   |
| 27  | Shield                 | Shielding status   |

### **3.2 OPERATION VIEW**

### 3.2.1 Silk Screen of Buttons



Figure 2-3-3 Silk screen of buttons

#### **3.2.2 Instruction to Function of Buttons**

Table 2-3-2 Instruction to buttons of wired controller

| No.                            | Description   | Functions  |
|--------------------------------|---|--|
| 1                              | Swing/Enter   | <ul> <li>Function selection and canceling;</li> <li>Press it for 5s to view the ambient temperature; press Mode button to select viewing outdoor ambient temperature or indoor ambient temperature.</li> </ul>   |
| 2                              | Timer   | Timer setting.   |
| 3                              | <b>A</b>  | <ul> <li>Running temperature setting range of indoor unit: 16-30°C;</li> </ul>   |
| 7                              | •   | <ul> <li>Timer setting range: 0.5-24hr;</li> <li>Setting of air function level;</li> <li>Setting of energy-saving temperature;</li> <li>Setting of cleaning class.</li> </ul>  |
| 4                              | Mode  | Setting of auto/cooling/heating/fan/dry mode of indoor unit.   |
| 5                              | Function  | Switch over among these functions of swing/air/sleep/health/<br>I-Demand/out/turbo/save/e-heater/X-fan/clean/quiet.  |
| 6                              | Fan   | Setting of high/medium high/medium/medium low/low/auto fan speed.  |
| 8                              | On/Off  | Turn on/off indoor unit.   |
| 4 Mode and<br>3 ▲              | Memory function   | Press Mode and ▲ buttons at the same time for 5s under off state of the unit to Swing/Enter memory function (If memory function is set, indoor unit will resume original setting state after power failure and then power recovery. If not, indoor unit is defaulted to be off after power recovery. Ex-factory setting of memory function is on). |
| 3 ▲ and<br>7 ▼                 | Lock  | Upon startup of the unit without malfunction or under off state of the unit, press ▲ and ▼ buttons at the same time for 5s to enter lock state. In this case, any other buttons won't respond when pressing. Repress ▲ and ▼ buttons for 5s to quit lock state.  |
| 4 Mode and<br>5 Function       | Enquiry and<br>setting of address<br>of wired controller                        | Under off state of the unit, press Mode and Function buttons at the same time for 5s to set the address.   |
| 5 Function and<br>2 Timer      | Setting of project<br>parameters (More<br>details please<br>refer to the Notes) | Under off state of the unit, press Function and Timer buttons at the same time for 5s to go to the debugging menu. Press Mode button to adjust the setting items and press $\blacktriangle$ or $\blacktriangledown$ buttons to set the actual value.   |
| 4 Mode and<br>7 ▼              | Switch between<br>Fahrenheit and<br>Centigrade                                  | Under off state of the unit, press Mode and ▼ buttons at the same time for 5s to switch between Fahrenheit and Centigrade.   |
| 5 Function and<br>7 ▼          | Viewing historical malfunction  | Continuously press Function and ▼ buttons for 5s to view historical malfunction. Then press ▲ and ▼ buttons to adjust displayed contents. The timer displaying position displays the sequence of malfunction and the detailed error code. The 5th displayed malfunction is the last malfunction.   |
| 1 Swing/Enter<br>and<br>4 Mode | Setting of master<br>and slave wired<br>controller                              | Under off state of the unit, press Swing/Enter and Mode buttons at the same time for 5s to set master and slave wired controller. Press ▲ or ▼ button to adjust.   |
| 1 Swing/Enter<br>and 3 ▲       | Swing angle<br>function   | Under power-off status, press "Swing/Enter" button and "▲" button simultaneously for 5 seconds, the up & down swing icon will flash, then switch for simple swing and fixed swing is done.   |

### Notes:

The following functions can be set through Function and Timer buttons: setting of ambient temperature sensor, display setting of freeze protection error code, selecting of blowing residual heat of indoor unit, selecting door control function.

# 4 OPERATION INSTRUCTIONS OF SPECIAL FUNCTIONS

## 4.1 Setting of Filter Clean Reminder Function

When unit is on, press Function button to switch to filter clean reminder function. The blink and then enter setting of filter clean reminder function. Timer zone displays the set pollution level and you can press ▲ or ▼ button to adjust the level. Then press Swing/Enter button to turn on this function.

When filter clean reminder function is turned on, press Function button to switch to filter clean reminder function. The  $\bigcirc$  icon will blink and press  $\blacktriangle$  or  $\checkmark$  button to adjust timer zone to display "00". Then press Swing/Enter button to cancel this function.

When setting the filter clean reminder function, timer zone will display 2 digits, of which the former indicates the pollution degree of operating place and the latter indicates the accumulated operating time of indoor unit. There are 4 types of situations:

- (1) Clean Reminder is off (Timer zone shows "00");
- (2) Slight pollution: the former digit in timer zone shows 1 while the latter one shows 0, which indicates the accumulated operating time is 5500hr. Each time the latter digit increases 1, the accumulated operating time increases 500hr. When it reaches 9, it means the accumulated operating time is 10000hr;
- (3) Medium pollution: the former digit in timer zone shows 2 while the latter one shows 0, which indicates the accumulated operating time is 1400hr. Each time the latter digit increases 1, the accumulated operating time increases 400hr. When it reaches 9, it means the accumulated operating time is 5000hr;
- (4) Heavy pollution: the former digit in timer zone shows 3 while the latter one shows 0, which indicates the accumulated operating time is 100hr. Each time the latter digit increases 1, the accumulated operating time increases 100hr. When it reaches 9, it means the accumulated operating time is 1000hr;

The detailed pollution level and the corresponding time is as shown in Table 2-4below:

| Pollution Level | Accumulative<br>operating time (hour) | Pollution<br>Level | Accumulative<br>operating time (hour) | Pollution<br>Level | Accumulative operating time (hour) |
|-----------------|---------------------------------------|--------------------|---------------------------------------|--------------------|------------------------------------|
| 10              | 5500                                  | 20                 | 1400                                  | 30                 | 100                                |
| 11              | 6000                                  | 21                 | 1800                                  | 31                 | 200                                |
| 12              | 6500                                  | 22                 | 2200                                  | 32                 | 300                                |
| 13              | 7000                                  | 23                 | 2600                                  | 33                 | 400                                |
| 14              | 7500                                  | 24                 | 3000                                  | 34                 | 500                                |
| 15              | 8000                                  | 25                 | 3400                                  | 35                 | 600                                |
| 16              | 8500                                  | 26                 | 3800                                  | 36                 | 700                                |
| 17              | 9000                                  | 27                 | 4200                                  | 37                 | 800                                |
| 18              | 9500                                  | 28                 | 4600                                  | 38                 | 900                                |
| 19              | 10000                                 | 29                 | 5000                                  | 39                 | 1000                               |

Table 2-4-1 Pollution level and corresponding time

If filter clean reminder function is turned on, the CLEAN icon will be on.

- If cleaning time is not reached, no mater the setting is changed or not, the accumulated operating time won't be recalculated when pressing Swing/Enter button;
- (2) If cleaning time is reached, in unit on or off state, ILEM will blink every 0.5s for reminder. Press Function button to switch to ILEM icon and press ▲ and ▼ button to adjust the level. Then press Swing/Enter button, so the accumulated operating time won<sup>st</sup> be cleared (If the adjusted level is higher than the present accumulated operating time, the icon won<sup>st</sup> blink any more; if the adjusted level is lower than the present accumulated operating time, the icon will go on blinking).
- (3) The only way to cancel filter clean reminder function is to press Function button to switch to filter clean reminder function. The clean icon will blink and press ▲ or ▼ button to adjust timer zone to display "00". In this case, the accumulated operating time will be cleared.

### **4.2 Lock Function**

When unit is turned on normally or turned off, pressing  $\blacktriangle$  and  $\checkmark$  buttons at the same time for 5s will turn on Lock function. LCD will display  $\square$ . Pressing  $\blacktriangle$  and  $\checkmark$  buttons at the same time for 5s to turn off this function.

When Lock function is turned on, any other buttons won<sup>"</sup>t respond when pressing. The function can be memorized after power failure and then power recovery.

### **4.3 Memory Function**

Press Mode and **A** buttons at the same time for 5s under off state of the unit to turn on or cancel memory function. If memory function is set, **MEMORY** is displayed.

If memory function is set, indoor unit will resume original setting state after power failure and then power recovery.

If memory function is not set, indoor unit is defaulted to be off after power recovery.

#### Note:

If memory function is set, indoor unit will resume original setting state after power failure and then power recovery. If cut off power with 5s after memorized content is changed, the memorized content may be abnormal. Do not cut off power within 5s after memorized content is changed.

### 4.4 Door Control Function

Door control function can be selected (More details please refer to Debugging Function).

When door control function is selected, the wired controller will work when the room card is inserted and stop working when the room card is not inserted; When the door control function senses the room card is not inserted, the wired controller will display **1** icon.

#### Note:

The unit can not be controlled by buttons when the card is not inserted.

### 4.5 Switch between Fahrenheit and Centigrade

Under off state of the unit, press Mode and ▼ buttons at the same time for 5s to switch between Fahrenheit and Centigrade.

### 4.6 Enquiry of Ambient Temperature

Under off or on state of the unit, press Swing/Enter for 5s to view the ambient temperature. In this case, timer zone displays ambient temperature type 01 or 02. Ambient temperature zone displays the corresponding temperature of that type. 01 stands for outdoor ambient temperature and 02 stands for the indoor ambient temperature after compensation. Press Mode button to switch between 01 and 02. Pressing other buttons except Mode button or receiving remote control signal will exit enquiry state. If there is no operation within 20s will also exit enquiry state.

#### Note:

- ① If the unit is not connected to outdoor ambient temperature sensor, display of outdoor ambient temperature will be shielding after energizing for 12hr.
- ② If there is malfunction of outdoor ambient temperature sensor, display of outdoor ambient temperature will be shielding after energizing for 12hr.

#### Note (for this air-condition):

When you want to enquiry outdoor ambient temperature,"00" will displayed for 3 seconds, and then the temperature will turn to the setted temperature.

### 4.7 Enquiry of Historical Malfunction

Under off or on state of the unit, continuously press Function and ▼buttons for 5s to view historical malfunction.

In enquiry state, set temperature displaying zone displays "00". Press  $\blacktriangle$  and  $\checkmark$  buttons to view the 10 malfunctions happened recently. The timer displaying position displays the detailed error code. The 10th displayed malfunction is the last malfunction.

### 4.8 Debugging Function

Under off state of the unit, press Function and Timer buttons at the same time for 5s to go to the debugging menu. Press Mode button to adjust the setting items and press  $\blacktriangle$  or  $\checkmark$  button to set the actual value.

# 4.8.1 Setting ambient temperature sensor (dual ambient temperature sensors function)

Under debugging state, press Mode button to adjust to "00" in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 3 selections:

- (1) The ambient temperature at air return is set as indoor ambient temperature (timer zone displays 01).
- (2) The temperature at wired controller is set as indoor ambient temperature (timer zone displays 02).
- (3) Select the temperature sensor at air return in cooling, dry and fan mode; select the temperature sensor at wired controller in heating and auto mode.

#### 4.8.2 Displaying setting of freeze protection error code

Under debugging state, press Mode button to adjust to "02" in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

- (1) Displayed (LCD displays 01)
- (2) Not displayed (LCD displays 02)

It is defaulted to be not displayed for export unit and be displayed for domestic unit.

#### 4.8.3 Setting refrigerant lacking protection function

Under debugging state, press Mode button to adjust to "04" in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

- (1) With refrigerant lacking protection function (LCD displays 01)
- (2) Without refrigerant lacking protection function (LCD displays 02)

#### 4.8.4 Selecting blowing residual heating of indoor unit

Under debugging state, press Mode button to adjust to "05" in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

- (1) Mode 1 (LCD displays 00)
- (2) Mode 2 (LCD displays 01)
- Note: Blowing residual heating of indoor unit

Mode 1: Unit stops when reaching temperature point and indoor fan motor does not stop in cooling mode, duct type unit and floor ceiling unit blow residual heat for 60s and then stop indoor unit, while cassette type unit always operates in low fan speed and blows residual heat for 60s when there is malfunction.

Mode 2: After unit stops when reaching temperature point, the indoor fan motor stops operation with a 10s delay no matter in cooling mode or in heating mode.

#### 4.8.5 Mode selecting of compressor electric heating belt

Under debugging state, press Mode button to adjust to "06" in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

- (1) Mode 1 (LCD displays 00)
- (2) Mode 2 (LCD displays 01)

#### Note:

Mode 1: Compressor electric heating belt starts when outdoor ambient temperature is below 35°C and stops when outdoor ambient temperature is above 37°C. When outdoor ambient temperature is within 35°C~ 37°C, the belt will keep its previous operation state.

Mode 1: Compressor electric heating belt starts when outdoor ambient temperature is below -2°C and stops when outdoor ambient temperature is above 0°C. When outdoor ambient temperature is within -2°C~0°C, the belt will keep its previous operation state.

#### 4.8.6 Selecting low-power consumption mode

Under debugging state, press Mode button to adjust to "07" in temperature displaying zone. Timer

zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

- (1) With low-power consumption mode (LCD displays 00)
- (2) Without low-power consumption mode (LCD displays 01)

#### 4.8.7 Selecting door control function

Under debugging state, press Mode button to adjust to "08" in temperature displaying zone. Timer

zone displays setting state and press  $\blacktriangle$  or  $\checkmark$  button to adjust. There are 2 selections:

- (1) Without door control function (LCD displays 00)
- (2) With door control function (LCD displays 01)

#### 4.8.8 Selecting long-distance monitoring or centralized controller

Under debugging state, press Mode button to adjust to "10" in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

- (1) Centralized controller (LCD displays 00)
- (2) Long-distance monitoring (LCD displays 01)

#### 4.8.9 Selecting fan mode of indoor fan motor

Under debugging state, press Mode button to adjust to "11" in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 5selections:

- (1) P3 (LCD displays 03)
- (2) P4 (LCD displays 04)
- (3) P5 (LCD displays 05)
- (4) P6 (LCD displays 06)
- (5) P7 (LCD displays 07)

#### Note:

You can select P03, P04, P05, P06, P07 in fan mode of indoor fan motor, which means different fan mode combinations are corresponding to different static pressure. Ex-factory defaulted mode is P05. You can set the mode through wired controller. S01, S02, S0.....S12, S13 means the rotation speed of indoor unit is from low to high.

| Static<br>pressure<br>selection | Super<br>high<br>speed | High<br>speed | Medium<br>high<br>speed | Medium<br>speed | Medium<br>Iow<br>speed | Low<br>speed | Quiet<br>R1 speed | Quiet<br>R2 speed | Quiet<br>R13<br>speed |
|---------------------------------|------------------------|---------------|-------------------------|-----------------|------------------------|--------------|-------------------|-------------------|-----------------------|
| P03                             | S09                    | S08           | S07                     | S06             | S05                    | S04          | S03               | S02               | S01                   |
| P04                             | S10                    | S09           | S08                     | S07             | S06                    | S05          | S04               | S03               | S02                   |
| P05                             | S11                    | S10           | S09                     | S08             | S07                    | S06          | S05               | S04               | S03                   |
| P06                             | S12                    | S11           | S10                     | S09             | S08                    | S07          | S06               | S05               | S04                   |
| P07                             | S13                    | S12           | S11                     | S10             | S09                    | S08          | S07               | S06               | S05                   |

Table 2-4-2 Combination relationship of P03, P04, P05, P06, P07

#### 4.8.10 Selecting compensation of temperature sensor at air return

Under debugging state, press Mode button to adjust to "12" in temperature displaying zone. Timer zone displays setting state and press  $\blacktriangle$  or  $\checkmark$  button to adjust. There are 16 selections:

- (1). Compensate 0°C (LCD displays 00)
- (2). Compensate 1°C (LCD displays 01)
- (3). Compensate 2°C (LCD displays 02)
- (4). Compensate 3°C (LCD displays 03)
- (5). Compensate 4°C (LCD displays 04)
- (6). Compensate 5°C (LCD displays 05)
- (7). Compensate 6°C (LCD displays 06)
- (8). Compensate 7°C (LCD displays 07)
- (9). Compensate 8°C (LCD displays 08)
- (10). Compensate 9°C (LCD displays 09)
- (11). Compensate 10°C (LCD displays 10)
- (12). Compensate 11°C (LCD displays 11)
- (13). Compensate 12°C (LCD displays 12)
- (14). Compensate 13°C (LCD displays 13)
- (15). Compensate 14°C (LCD displays 14)
- (16). Compensate 15°C (LCD displays 15)

**Note:** Indoor ambient temperature compensation can be set through wired controller (E.g. If 02 is selected, it indicates the compensation temperature is 2°C. If the indoor ambient temperature detected by the temperature sensor at air return is 29°C, the ambient temperature after compensation is 29°C-2°C=27°C).

#### 4.8.11 Auto mode selection

Under debugging state, press Mode button to adjust to "16" in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

- (1) Auto mode 1, the set temperature under auto mode can't be adjusted (LCD displays 01)
- (2) Auto mode 2, the set temperature can be adjusted under auto mode (LCD displays 02)

#### 4.8.12 Defrost mode selection

Under debugging state, press Mode button to adjust to "17" in temperature displaying zone. Timer

zone displays setting state and press  $\blacktriangle$  or  $\blacktriangledown$  button to adjust. There are 2 selections:

- (1) Defrost mode 1 (LCD displays 01)
- (2) Defrost mode 2 (LCD displays 02)

#### 4.8.13 Heat pump unit and cooling only unit selection

Under debugging state, press Mode button to adjust to "18" in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

(1) Heat pump type unit (LCD displays 00)

(2) Cooling only unit (LCD displays 01)

After finishing setting, press Swing/Enter button to save and exit setting. After entering this interface, the system will exit this menu if there is no operation on the button within 20s. Normal off state interface will be displayed and present setting will not be saved.

# **5 INSTALLATION OF WIRED CONTROLLER**

### 5.1 Standard Accessories

Table 2-5-1 Standard Accessories of Wired Controller

| No.      | 1                | 2           | 3                                  | 4  |
|----------|------------------|-------------|------------------------------------|--|
| Name     | wired controller | screw M4×25 | installing box of wired controller | junction box for installing<br>inside the wall |
| Quantity | 1                | 2           | 1                                  | 1(prepared by user)                            |





### **5.2 Installation Position and Requirement**

- Please do not install the wired controller in the position where is wet or is likely to be splashed with water;
- (2) Please do not install the wired controller near high-temperature objects or under direct sunlight;
- (3) Please do not install the wired controller in the position where facing the window, so as to avoid interference of neighbor's remote controller with the same model and cause malfunction;
- (4) Before installation, please cut off the power supply of strong current wire inside the wall, it is not allowed to install under electrified status;
- (5) In order to avoid malfunction due to electromagnetic interference and other causes, please pay attention to the following notices:
  - 1) Make sure that the interface of communication wire is correct, otherwise the communication cannot work;
  - Signal wire of wired controller should be separated from the power cord and indoor and outdoor connecting wire, the shortest distance should be over 20cm, otherwise the communication cannot work normally;
  - 3) If the unit is installed in the position where is likely to be impacted by electromagnetic interface, signal wire of wired controller should be made of STP (shielded twisted pair).
- (6) The wired controller should only be installed indoors, and its working temperature range is  $0^{\circ}C \sim$

50°C.

### 5.3 Installation of Wired Controller

First to select the right signal wire of wired controller: 2 - core signal wire (wire diameter>=0.75mm, length<30m, recommendable length is 8m).

For installation steps of wired controller please refer to the following sketch map, brief instructions are as below:

- (1) Before installation, please cut off the power supply of indoor unit, live working during installation is not allowed;
- (2) Pull out the 2-core STP inside the wall from the installing hole, thread the wire through the connecting hole in the back of soleplate of wired controller;
- (3) Stick the soleplate of wired controller on the wall, use screw M4x25 to fix the soleplate onto the installing hole of wall;
- (4) Connect the 2-core STP with the two wiring terminals in the back of wired controller respectively, and screw up the screw; no polarity for these two wiring terminals, but note that it should not be connected to strong current;
- (5) Buckle the panel of wired controller with the soleplate, then the installation is finished.



Figure 2-5-2 Installation of wired controller

### **5.4 Removal of Wired Controller**



Figure 2-5-3 Removal of wired controller

# **6 TROUBLESHOOTING**

# 6.1 DISPLAY OF ERROR CODE

#### Table 2-6-1 Error Code List 1

| NO. | Error code | Error   | Remarks |
|-----|------------|---|---------|
| 1   | E1         | Compressor high pressure protection   |         |
| 2   | E2         | Indoor anti-freeze protection   |         |
| 3   | E3         | Compressor low pressure protection, refrigerant lack<br>protection and refrigerant colleting mode |         |
| 4   | E4         | Compressor high discharge temperature protection  |         |
| 5   | E6         | Communication error   |         |
| 6   | E8         | Indoor fan motor error  |         |
| 7   | F0         | Indoor ambient temperature sensor error   |         |
| 8   | F1         | Evaporator temperature sensor error   |         |
| 9   | F2         | Condenser temperature sensor error  |         |
| 10  | F3         | Outdoor ambient temperature sensor error  |         |
| 11  | F4         | Discharge temperature sensor error  |         |
| 12  | F5         | Temperature sensor error of wired controller  |         |
| 13  | C5         | Capacity code error   |         |
| 14  | EE         | Outdoor memory chip error   |         |
| 15  | PF         | Electric box sensor error   |         |
| 16  | H3         | Compressor overload protection  |         |
| 17  | H4         | Overloading   |         |
| 18  | H5         | IPM protection  |         |
| 19  | H6         | DC fan motor error  |         |
| 20  | H7         | Drive desynchronizing protection  |         |
| 21  | Lc         | Activation failure  |         |
| 22  | Ld         | Compressor phase sequence protection  |         |
| 23  | LE         | Compressor stalling protection  |         |
| 24  | LF         | Power protection  |         |
| 25  | Lp         | Indoor and outdoor mismatch   |         |
| 26  | U7         | 4-way valve direction changing protection   |         |
| 27  | P0         | Drive reset protection  |         |
| 28  | P5         | Over-current protection   |         |
| 29  | P6         | Communication error between main control and drive  |         |
| 30  | P7         | Drive module sensor error   |         |
| 31  | P8         | Drive module over temperature protection  |         |
| 32  | P9         | Zero passage protection   |         |
| 33  | PA         | AC current protection   |         |
| 34  | Pc         | Drive current error   |         |
| 35  | Pd         | Sensor connecting protection  |         |
| 36  | PE         | Temperature drift protection  |         |
| 37  | PL         | Bus low voltage protection  |         |
| 38  | PH         | Bus high voltage protection   |         |
| 39  | PU         | Charge loop error   |         |
| 40  | PP         | Input voltage abnormality   |         |
| 41  | ee         | Drive memory chip error   |         |
| 44  | HC         | pfc protection  |         |
| 45  | C4         | ODU jumper cap failure  |         |

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|----------|-----|---|---|--|
| <u> </u> | • • | _ | _ |  |

| NO. | Error code | Error                      | Remarks |
|-----|------------|----------------------------|---------|
| 46  | d1         | DRED1 mode                 |         |
| 47  | d2         | DRED2 mode                 |         |
| 48  | d3         | DRED3 mode                 |         |
| 49  | E9         | Water overflow protection  |         |
| 50  | EL         | Emergency Stop(Fire alarm) |         |

Note: When several malfunctions occur at the same time, these error codes will be displayed circularly.

When there is a malfunction, please turn off the unit and ask the professional for maintenance.

| NO. | Error code | Error  | Remarks |
|-----|------------|--|---------|
| 1   | AL         | Fan DC busbar under voltage protection                             |         |
| 2   | AH         | Fan DC busbar over voltage protection                              |         |
| 3   | AA         | Fan AC current protection (input side)                             |         |
| 4   | A1         | Fan IPM module protection  |         |
| 5   | AF         | Fan PFC abnormality  |         |
| 6   | Ac         | Fan startup failure  |         |
| 7   | Ad         | Fan Missing phase  |         |
| 8   | A0         | Fan Drive module resetting   |         |
| 9   | UL         | Fan current protection   |         |
| 10  | UP         | Fan power protection   |         |
| 11  | AE         | Fan Current sensor malfunction                                     |         |
| 12  | AJ         | The Fan motor in loss of synchronization                           |         |
| 13  | A6         | Malfunction from Fan driving part to main-control<br>communication |         |
| 14  | A8         | Overheat protection of Fan radiator                                |         |
| 15  | A9         | Fan radiator sensor malfunction                                    |         |
| 16  | An         | Fan Drive Storage chip malfunction                                 |         |
| 17  | AU         | Fan Charge circuit malfunction                                     |         |
| 18  | AP         | Fan AC input voltage abnormality                                   |         |
| 19  | Ar         | Fan drive board environment temperature sensor malfunction         |         |
| 20  | U9         | Fan AC contactor protection or input zero crossing error           |         |

#### Table 2-6-2 Error Code List 2

When there is a malfunction during operation, error will be displayed on the temperature displaying zone of LCD. When several malfunctions occur at the same time, these error codes will be displayed circularly.

When there is a malfunction, please turn off the unit and ask the professional for maintenance. For example, E1 means high pressure protection during operation.



Figure 2-6-1

# INSTALLATION

# INSTALLATION 1 UNITS INSTALL

# **1.1 INSTALLATION POSITIONS**

To ensure the unit in proper function, selection of installation location must be in accordance with following principles.

- (1) Unit shall be installed so that the air discharged by outdoor fan will not return and that sufficient space for repair shall be provided around the unit.
- (2) The installation site must have good ventilation, so that the unit can take in and exhaust enough air.
- (3) Place of installation shall be strong enough to support the weight of unit, and it shall be able to insulate noise and prevent vibration. Ensure that the wind and noise from the unit will not affect your neighbors.
- (4) Avoid direct sunshine over the unit. It is better to set up a sun shield as the protection.
- (5) Place of installation must be able to drain the rainwater and defrosting water.
- (6) Place of installation must ensure the unit will not subject to the influence of rubbish or oil fog.
- (7) The installation site must be at a place where the air exhaust outlet does not face strong wind.
- (8) Unit must be fixed on stable and solid surface of floor.



# **1.2 MATTERS NEED ATTENTION**

### **1.2.1 PRE-INSTALLATION INSTRUCTION**

Upon receiving the product, check any damage from transportation. Shipping damage is the responsibility of the carrier. Verify the model number, specifications and accessories are correct prior to installation. The distributor or manufacturer will not accept claims from dealers for transportation damage or installation of incorrectly shipped units.

If the checking is passed, protecting measure should be adopted. Do not open the packing too early, in order to avoid damage

#### **1.2.2 LIFTING METHOD**



- (1) When removing the unit, two ropes are needed to hang the unit along the four ways.
- (2) In order to avoid the extrusion, between the ropes should be add something to protect the unit (e.g. batten).
- (3) Please use M12 to tight the support fundus.

#### **1.2.3 INSTALLATION PEDESTAL**

The unit must be laid on horizontal pedestal that is rigid. It is advised that pedestal is made of concrete.

The high dimension of the pedestal must larger than the dimension that needed for drainpipe installation. And the unit must be fixed on the pedestal with bolt. The location of pedestal must be able to support the weight of the unit. If not, the unit may be overturning, declining or falling off in an extreme circumstance (just like earthquake, typhoon).



GK-H03NH3AS



# 

GK-H5.5NH3AS、GK-H5.5NH3AF

#### NOTE:

175

① The diagram may be different from actual model. The diagram is for pedestal made of concrete.

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② The high dimension of the pedestal must be enough to install drainpipe (Refer to DRAIN PIPING WORK)

160 \_

1120

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#### **1.2.4 DUCTWORK**

The design and installation of air ducts must be in conformity with the relevant local engineering criteria.

Ductwork is to be constructed in a manner that limits restrictions and maintains suitable air velocity.

The air supply duct, the air intake duct must be covered with a layer of thermal insulation, so as to avoid thermal leakage and condensation.

The air supply ducts and the air intake ducts shall be fixed by the prefabricated boards of the ceiling by using iron supports. The joints of the ducts must be sealed by glue so as to avoid leakage.

The edge of the air intake duct must be at least 150mm away from the wall.

⊕ ⊗

1450

Silencing and shock absorption shall be considered in the design and installation of the air ducts.

Additionally, the noise source must be far away from where people stay. The air intake shall not be located above the place where users stay (offices and rest places,etc.).

Do not terminate the air return duct in an area that can introduce toxic or objectionable fumes/odors into the ductwork.

Each installation must include a return air filter. This filtering may be performed at the unit or externally such as a return air filter grille.

Building condition and maintenance convenience should be taken into consideration when selecting the installation method.

### **1.3 DIMENSION**

### **1.3.1 DIMENSION OF UNITS**

GK-H03NH3AS





GK-H5.5NH3AS、GK-H5.5NH3AF





#### GK-H10NH3AF





| Dimension<br>(mm) | А    | В    | С    | D  | E  | F   | G  | н   | Ι  | J   | к   | L   | М   |
|-------------------|------|------|------|----|----|-----|----|-----|----|-----|-----|-----|-----|
| GK-H03NH3AS       | 815  | 1450 | 1120 | 70 | 98 | 417 | 94 | 916 | 60 | 155 | 215 | 719 | 178 |
| GK-H5.5NH3AS      | 815  | 1450 | 1120 | 70 | 98 | 417 | 94 | 916 | 65 | 190 | 144 | 866 | 105 |
| GK-H5.5NH3AF      | 815  | 1450 | 1120 | 70 | 98 | 417 | 94 | 916 | 65 | 190 | 144 | 866 | 105 |
| GK-H10NH3AF       | 1215 | 1450 | 1120 | 70 | 98 | 686 | 94 | 916 | 70 | 190 | 144 | 866 | 105 |

Note: Above diagrams may be different from actual mode.

## **1.3.2 INSTALLATION CLEARANCE DATA**



Note: Above diagrams may be different from actual mode.

| Installation Clearances |      |      |  |  |
|-------------------------|------|------|--|--|
| DIMENSION (Minimum)     | mm   | inch |  |  |
| A                       | 600  | 24   |  |  |
| В                       | 1100 | 43   |  |  |
| С                       | 860  | 34   |  |  |
| D                       | 1100 | 43   |  |  |
| E                       | 1100 | 43   |  |  |

#### GK-H03NH3AS、GK-H5.5NH3AS、GK-H5.5NH3AF



Note: Above diagrams may be different from actual mode.

GK-H10NH3AF

| Installation Clearances |      |      |  |  |
|-------------------------|------|------|--|--|
| DIMENSION (Minimum)     | mm   | inch |  |  |
| А                       | 1000 | 39   |  |  |
| В                       | 1500 | 59   |  |  |
| С                       | 1100 | 43   |  |  |
| D                       | 1100 | 43   |  |  |
| E                       | 1100 | 43   |  |  |

# **2 DRAIN PIPING WORK**

### 2.1 INSTALLATION PROCEDURE

After the unit is installed, it is required to check the level of the whole unit. The unit must be placed horizontally to ensure the unit in proper function.

When shipped out from factory, both the condensate outlets are blocked by rubber plug. So before installation, please take the rubber plug out. Condensate removal is performed by attaching a PVC pipe to the drain pan and terminated in accordance with local or state Plumbing/HVAC codes.

The indoor coil condensate drain ends with a threaded 20mm stub tube. A trap must be built for proper condensate drainage and to prevent debris from being drawn into the unit.

# **2.2 MATTERS OF ATTENTION**

The condensate pipe shall be installed with an inclining angel of 5~10°, so as to facilitate the drainage of condensate.

As the inside of the unit is in the negative pressure status, it is required to set up a backwater elbow. The requirements is:  $A=B\geq P/10+20(mm)$ 

Remark: P is the absolute pressure inside the unit. The unit of the pressure is Pa.

After the electrical installation is completed, carry out the testing of the drainage system.



Note: Above diagrams may be different from actual mode.

| Model        | Drain Connection Size(mm) |
|--------------|---------------------------|
| GK-H03NH3AS  | 20                        |
| GK-H5.5NH3AS | 20                        |
| GK-H5.5NH3AF | 20                        |
| GK-H10NH3AF  | 20                        |

# **3 ELECTRIC WIRING WORK**

# **3.1 WIRING PRINCIPLE**

#### 3.1.1 Precautions

- (1) Before connecting lines, read the unit nameplate for message about voltages, circuit ampacity, capacity, and so on. Then carry out line connection according to the schematic diagram.
- (2) The air-conditioning unit shall have special power supply line which shall be equipped with electricity leakage switch and air switch, so as to deal with overload conditions. Moreover, leakage switch must be tested for availability in each month (press TEST button on the switch to test).
- (3) The air-conditioning unit must have grounding to avoid hazard owing to insulation failure.
- (4) Lay out power cords through cable trough or wiring pipe. Make power cord connect into electric box through the cable-cross loop to avoid scratch of it by edges of sheet metal.
- (5) Keep distance between power line and low voltage connections above 150mm.
- (6) All line connections must conform to the schematic diagram. Wrong connection may cause abnormal operation or damage of the air-conditioning unit.

- (7) Do not let any cable contact the refrigerant pipe, the compressor and moving parts such as fan.
- (8) Do not change the internal line connections inside the air-conditioning unit. The manufacturer shall not be liable for any loss or abnormal operation arising from wrong line connections.
- (9) If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.
- (10) All of the supplied components, material, and electric operation should be accorded with the local principles.

### 3.1.2 Connect Wiring to the Terminals

# Cautions:

Please note the following items before installing the electric appliance.

- (1) Check if the power supply accords with its value on the nameplate.
- (2) The capacity of the power supply must be large enough.
- (3) The circuit should be installed by the professional technician.
- (4) In fixed circuit, there must be electricity leakage protection switch of enough power capacity and air switch with space between its electrode contacts  $\geq$  3mm.
- (5) Single wire connection.
  - 1) Peel off the insulation for 25mm with pliers.
  - 2) Remove the screw from the terminal board.
  - 3) Bend the peeled wire into circle with pliers.
  - 4) Screw cross the circle and fix it on the terminal board.
- (6) Strand wires connection.
  - 1) Peel off the insulation for 10mm with pliers.
  - 2) Remove the screw from the terminal board.
  - 3) Clamp a round terminal of the peeled wires.
  - 4) Screw cross the circle and fix it on the terminal board.





Solid wire



#### 3.1.3 Electrical connections-supply voltage:

- (1) Air-conditioning unit with single-phase power supply
  - 1) Remove the Electric Box Cover of the unit.
  - 2) Pass the cable through rubber ring.
  - 3) Connect the power supply cable to the erminals and the grounding screw.
  - 4) Use cable fastener to bundle and fix the cable.
- (2) Air-conditioning unit with 3-phase power supply
  - 1) Remove the Electric Box Cover of the unit.
  - 2) Pass the cable through rubber ring.
  - 3) Connect the power supply cable to the "L1, L2, L3" terminals and the grounding screw.
  - 4) Use cable fastener to bundle and fix the cable.
- (3) Low Voltage Connections

Low voltage wiring is to be copper conductors. The wire size of the communication line should be no less than 0.75mm<sup>2</sup>.

- 1) Remove the Electric Box Cover of the unit.
- 2) Pass the signal cable of the wire controller through rubber ring.
- 3) Connect the signal cable to the "1, 2" terminals.
- 4) Use cable fastener to bundle and fix the cable.

Cautions:

Take great care when carrying out the following connections, so as to avoid malfunction of the air-conditioning unit because of electromagnetic interference.

The signal line of the wire controller must be separated from the power line.

In case the unit is installed in a place vulnerable by electromagnetic interference, it is better to use shielded cable or double-twisted cable as the signal line of the wire controller.

### **3.2 ELECTRIC WIRING DESIGN**

#### GK-H03NH3AS、GK-H5.5NH3AS



GK-H5.5NH3AF、GK-H10NH3AF



# MAINTENANCE

# MAINTENANCE 1 MALFUNCTION TABLE 1.1 MAIN CONTROL MALFUNCTION

|   | No. | Error<br>code | Malfunction<br>name                                       | Origin of<br>malfunction<br>signal                | Control description  |
|---|-----|---------------|---|---|--|
|   | 1   | E1            | High pressure<br>protection                               | High<br>pressure<br>switch                        | When unit detects the high pressure switch is cut off for 3s<br>successively, high pressure protection will occur. All the loads<br>(except the 4-way valve in heating mode) will be switched off. In<br>this case, all the buttons and remote control signals except<br>ON/OFF button will be disabled and cannot be recovered<br>automatically. Switch off the unit or re-energize the unit after cutting<br>off power to eliminate this protection. |
|   | 2   | E2            | Freeze<br>protection                                      | Evaporator<br>temperature<br>sensor               | If detecting that the evaporator temperature is lower than protective<br>temperature value after the unit has been running for a period of<br>time under cooling or dry mode, the unit will report this fault, in<br>which case the compressor and condenser fan motor will be<br>stopped. The unit will not run until evaporator temperature is higher<br>than the protective temperature value and the compressor is<br>stopped for 3min.            |
|   |     |               | Low pressure protection                                   | Low<br>pressure<br>switch                         | If it is detected within 30s successively that the low-pressure switch<br>is cut off under ON or standby state, the unit will report low<br>pressure protection. If the fault occurs successively 3 times within<br>30min, the unit cannot be recovered automatically.   |
|   | 3   | E3            | Refrigerant<br>lacking<br>protection                      | 1   | If the unit reports system refrigerant lacking within 10min after<br>turning on the unit, the unit will stop operation. If the fault occurs<br>successively 3 times, the unit cannot be recovered automatically.   |
|   |     |               | Refrigerant recycling mode                                | 1   | If enter refrigerant recycling mode through special operation, E3 will<br>be displayed. After exiting refrigerant recycling mode, the code will<br>disappear.  |
|   | 4   | E4            | Compressor<br>high discharge<br>temperature<br>protection | Compressor<br>discharge<br>temperature<br>is high | If unit detects that the discharge temperature is higher than<br>protective temperature value, the unit will report high discharge<br>temperature protection. If the protection occurs over 6 times, the<br>unit cannot be recovered automatically. Switch off the unit or<br>re-energize the unit after cutting off power to eliminate this<br>protection.  |
|   | 5   | E6            | Communication malfunction                                 | Communicat<br>ion between<br>mainboards           | If the mainboard does not receive data from the other mainboards,<br>communication malfunction will be reported. If there is<br>communication abnormity between display board (wired controller)<br>and the unit, communication malfunction will be reported too.  |
|   | 6   | E8            | Malfunction of<br>evaporator fan<br>motor                 | Evaporator<br>fan motor                           | If the unit does not receive signal from evaporator fan motor for 30s successively when the fan motor is operating, evaporator fan motor malfunction will be reported. In this case, the unit can automatically resume operation after stopping. If the malfunction occurs 6 times within one hour, the unit cannot be recovered automatically. Switch off the unit or re-energize the unit after cutting off power to eliminate this malfunction.     |
|   | 7   | E9            | Full water protection                                     | Water level<br>switch                             | If cut-off of water level switch is detected for 8s successively once<br>energized, the system will enter full water protection. In this case,<br>switch off the unit and then switch it on to eliminate this<br>malfunction.  |
| l | 8   | F0            | Malfunction of indoor ambient                             | Indoor<br>ambient                                 | If the indoor ambient temperature sensor is detected of open circuit<br>or short circuit for 5s successively, indoor ambient temperature   |

#### Table 1 Fault Display on Wired Controller

| No. | Error<br>code | Malfunction<br>name  | Origin of<br>malfunction<br>signal                     | Control description   |
|-----|---------------|--|--|---|
|     |               | temperature<br>sensor at air<br>return port                | temperature<br>sensor                                  | sensor malfunction will be reported. The unit can automatically<br>resume operation after the malfunction disappears. If indoor<br>ambient temperature sensor malfunction occurs in fan mode, only<br>the error code is displayed and the unit can work normally.   |
| 9   | F1            | Malfunction of<br>evaporator<br>temperature<br>sensor      | Evaporator<br>temperature<br>sensor                    | If the indoor evaporator temperature sensor is detected of open<br>circuit or short circuit for 5s successively, evaporator temperature<br>sensor malfunction will be reported. The unit can automatically<br>resume operation after the malfunction disappears. If evaporator<br>temperature sensor malfunction occurs in fan mode, only the error<br>code is displayed and the indoor unit can work normally.   |
| 10  | F2            | Malfunction of<br>condenser<br>temperature<br>sensor       | Condenser<br>temperature<br>sensor                     | If the condenser temperature sensor is detected of open circuit or<br>short circuit for 5s successively, condenser temperature sensor<br>malfunction will be reported. The unit can automatically resume<br>operation after the malfunction disappears. If condenser<br>temperature sensor malfunction occurs in fan mode, only the error<br>code is displayed and the unit can work normally.  |
| 11  | F3            | Malfunction of<br>outdoor ambient<br>temperature<br>sensor | Outdoor<br>ambient<br>temperature<br>sensor            | If the outdoor ambient temperature sensor is detected of open<br>circuit or short circuit for 5s successively, outdoor ambient<br>temperature sensor malfunction will be reported. The unit can<br>automatically resume operation after the malfunction disappears. If<br>outdoor ambient temperature sensor malfunction occurs in fan<br>mode, only the error code is displayed and the indoor unit can work<br>normally.  |
| 12  | F4            | Malfunction of<br>discharge<br>temperature<br>sensor       | Discharge<br>temperature<br>sensor                     | If the discharge temperature sensor is detected of open circuit or<br>short circuit for 5s successively after the compressor has been<br>operating for 3min, discharge temperature sensor malfunction will<br>be reported. The unit can automatically resume operation after the<br>malfunction disappears.   |
| 13  | F5            | Malfunction<br>wired controller<br>temperature<br>sensor   | Wired<br>controller                                    | If the wired controller detects open circuit or short circuit of its temperature sensor for 5s successively, wired controller temperature sensor malfunction will be reported.  |
| 14  | ee            | Malfunction of<br>drive memory<br>chip                     | Drive board  | If the memory chip of drive board is broken, the unit cannot be<br>started. The unit cannot be recovered automatically. If the<br>malfunction cannot be eliminated after switching off the unit and<br>then energizing the unit for several times, please replace the drive<br>board.   |
| 15  | H3            | Compressor<br>overload<br>protection                       | Compressor<br>overload<br>switch                       | If it is detected within 3s successively that the overload switch is cut<br>off under ON or standby state, the unit will report overload<br>protection. If the fault occurs successively 3 times, the unit cannot<br>be recovered automatically. Switch off the unit or re-energize the<br>unit after cutting off power to eliminate this protection.   |
| 16  | H4            | Overload<br>protection                                     | Evaporator<br>temperature,<br>condenser<br>temperature | If unit detects that the tube temperature is higher than protective<br>temperature value, the unit will report overload protection. The unit<br>will not restart operation until tube temperature is lower than the<br>protective temperature value and the compressor is stopped for<br>3min. If the protection occurs over 6 times, the unit cannot be<br>recovered automatically. Switch off the unit or re-energize the unit<br>after cutting off power to eliminate this protection. |
| 17  | H6            | Malfunction of<br>condenser fan<br>motor                   | Condenser<br>fan motor                                 | If the unit does not receive signal from condenser fan motor for 30s successively when the fan motor is operating, condenser fan motor malfunction will be reported. In this case, the unit can automatically resume operation after stopping. If the malfunction occurs 6 times within one hour, the unit cannot be recovered automatically. Switch off the unit or re-energize the unit after cutting off power to eliminate this malfunction.  |

| No. | Error<br>code | Malfunction<br>name  | Origin of<br>malfunction<br>signal                                    | Control description  |  |
|-----|---------------|--|---|--|--|
| 18  | U7            | Direction<br>changing<br>malfunction of<br>4-way valve                           | 4-way valve   | After the compressor starts operation in heating mode, if the unit detects the difference between evaporator temperature and indoor ambient temperature is lower than the protective value for 10min successively, direction changing malfunction of 4-way valve will be reported and the outdoor unit will stop operation. The unit can automatically resume operation in the first two malfunctions. If the malfunction occurs 3 times, the unit cannot be recovered automatically. Switch off the unit or re-energize the unit after cutting off power to eliminate this malfunction. |  |
| 19  | P6            | Communication<br>malfunction<br>between main<br>control board<br>and drive board | Communicat<br>ion between<br>main control<br>board and<br>drive board | If the outdoor main control board does not receive data from drive<br>board, communication malfunction between main control and drive<br>will be reported. This malfunction can be eliminated automatically.   |  |
| 20  | EE            | Malfunction of<br>main control<br>memory chip                                    | Main control<br>board   | If the memory chip of main control board is broken, the unit cannot<br>be started. The unit cannot be recovered automatically. If the<br>malfunction cannot be eliminated after switching off the unit and<br>then energizing the unit for several times, please replace the<br>outdoor main control board.  |  |

### **1.2 DESCRIPTION OF DRIVE MALFUNCTION**

Main board dual 8 numeral tube Display Codes for Unit

| Malfunction Item                                 | Wired Controller Display | Unit display of dual 8 numeral tube |
|--|--------------------------|-------------------------------------|
| DC busbar over-voltage protection                | PH                       | PH                                  |
| IPM or PFC over-temperature protection           | P8                       | P8                                  |
| Current sense circuit error                      | Pc                       | Рс                                  |
| IPM or PFC temperature sensor error              | P7                       | P7                                  |
| Compressor current protection                    | P5                       | P5                                  |
| DC busbar under-voltage protection               | PL                       | PL                                  |
| Compressor startup failure                       | Lc                       | Lc                                  |
| Drive module reset                               | P0                       | P0                                  |
| Compressor motor desynchronizing                 | H7                       | H7                                  |
| Phase loss                                       | Ld                       | Ld                                  |
| Drive-to-main-control communication error        | P6                       | P6                                  |
| IPM protection                                   | H5                       | H5                                  |
| Compressor overload protection                   | H3                       | H3                                  |
| AC current protection (input side)               | PA                       | PA                                  |
| Charging circuit error                           | PU                       | PU                                  |
| DC fan error                                     | H6                       | H6                                  |
| Input AC voltage abnormality                     | PP                       | PP                                  |
| Driving board memory chip error                  | ee                       | ee                                  |
| Condenser Fan DC busbar under voltage protection | H6                       | AL                                  |
| Condenser Fan DC busbar over voltage protection  | H6                       | АН                                  |
| Condenser Fan AC current protection (input side) | H6                       | AA                                  |
| Condenser Fan IPM module protection              | H6                       | A1                                  |
| Condenser Fan PFC abnormality                    | H6                       | AF                                  |
| Condenser Fan startup failure                    | H6                       | AC                                  |
| Condenser Fan Missing phase                      | H6                       | Ad                                  |
| Condenser Fan Drive module resetting             | H6                       | A0                                  |

| Malfunction Item  | Wired Controller Display | Unit display of dual 8 numeral tube |
|---|--------------------------|-------------------------------------|
| Condenser Fan current protection  | H6                       | UL                                  |
| Condenser Fan power protection  | H6                       | UP                                  |
| Condenser Fan Current sensor malfunction                                  | H6                       | AE                                  |
| Condenser Fan motor in loss of synchronization                            | H6                       | AJ                                  |
| Malfunction from Condenser Fan driving part to main-control communication | H6                       | A6                                  |
| Overheat protection of Condenser Fan radiator                             | H6                       | A8                                  |
| Condenser Fan radiator sensor malfunction                                 | H6                       | A9                                  |
| Condenser Fan Drive Storage chip malfunction                              | H6                       | An                                  |
| Condenser Fan Charge circuit malfunction                                  | H6                       | AU                                  |
| Condenser Fan AC input voltage abnormality                                | H6                       | AP                                  |
| Condenser Fan drive board environment temperature sensor malfunction      | H6                       | Ar                                  |
| Condenser Fan AC contactor protection or input zero<br>crossing error     | H6                       | U9                                  |

# **2 FLOW CHART OF TROUBLESHOOTING**

# 2.1 TROUBLESHOOTING FLOW CHART OF MAIN CONTROL MALFUNCTION

E1 High Pressure Protection



#### <u>GREE</u>

#### ♦ E2 Freeze Protection

Freeze protection is normal protection but not abnormal malfunction. If freeze protection occurs frequently during operation, please check if the indoor filter is with filth blockage or if the indoor air outlet is abnormal. The user is required to clean the filter, check the air outlet and air return pipe periodically to ensure smooth air return and air outlet.

- E3 stands for three statuses:
- (1) Low pressure protection;
- (2) Refrigerant lacking protection;
- (3) Refrigerant recycling mode;
  - 1) If enter refrigerant recycling mode through special operation, the displayed E3 is not an error code. It will be eliminated when exiting refrigerant recycling mode.
  - 2) If you do not want to have refrigerant lacking protection, you can enter the debugging mode through wired controller and then cancel the refrigerant lacking protection mode.





#### ◆ F0 Malfunction of Indoor Ambient Temperature Sensor



#### ◆ F2 Malfunction of Condenser Temperature Sensor



#### ◆ F4 Malfunction of Discharge Temperature Sensor



Replace the wired controller

#### ◆ H6 Malfunction of Outdoor Fan Motor



### 2.2 TROUBLESHOOTING FLOW CHART OF DRIVE MALFUNCTION

- P0 Drive module reset
- P7 IPM temperature sensor error
- PAAC current protection (input side)
- PC Current sense circuit error



- PH DC busbar over-voltage protection
- PL DC busbar under-voltage protection



- P6 Drive-to-main-control communication error
- ◆ Lc Compressor Startup Failure



- P5 Compressor current protection
- H7 Compressor motor desynchronizing
- H5 IPM protection
- Ld Phase loss





# **3 WIRING DIAGRAM**

The actual wiring should always refer to the wiring diagram of the unit.

#### Model: GK-H03NH3AS



Note: Above data is subject to change without notice.

#### Model: GK-H5.5NH3AS



Note: Above data is subject to change without notice.

#### Model: GK-H5.5NH3AF



Note: Above data is subject to change without notice.

#### Model: GK-H10NH3AF



Note: Above data is subject to change without notice.

# 4 DISASSEMBLY AND ASSEMBLY PROCEDURE OF MAIN PARTS

## 4.1 Model: GK-H03NH3AS

| Disassembly and Assembly of Compressor   |                             |  |  |  |  |  |
|--|-----------------------------|--|--|--|--|--|
| Remark: Make sure there isn't any refrigerant in pipe system and the power supply is cut off before removal of the |                             |  |  |  |  |  |
| compressor.  | compressor.                 |  |  |  |  |  |
| Step   | Illustration                | Handling Instruction   |  |  |  |  |
| 1. Recover<br>refrigerant in the<br>system.  | Nozzells                    | Connect vacuum recovery tank with nozzle<br>for adding freon for recovery of refrigerant.<br><b>Note:</b> Recovery work must be complete<br>because refrigerant is badly hurtful to<br>environment and animals.                            |  |  |  |  |
| 2. Take out the cover plate.   | Screws                      | Unscrew the screws fixing cover plate (indicated by arrows) to take it out.  |  |  |  |  |
| 3. Disconnect the power cord.  | /                           | Pull out power cord or disconnect the<br>power cord after unscrewing the screws.<br><b>Note:</b> Earmark the colour of wire<br>corresponding to the terminal when<br>removing the wire to avoid mistakes when<br>renewing wire connection. |  |  |  |  |
| 4. Cut off the<br>connection<br>between<br>compressor and<br>pipes.  | Discharge pipe Suction pipe | Heat the connection pipes indicated by<br>arrows with fired heater and then draw out<br>them.<br><b>Note:</b> Pay attention to things around to<br>avoid burning out.  |  |  |  |  |

| Disassembly and Assembly of Compressor   |                             |  |  |  |  |
|--|-----------------------------|--|--|--|--|
| Remark: Make sure there isn't any refrigerant in pipe system and the power supply is cut off before removal of the |                             |  |  |  |  |
| Step   | Illustration                | Handling Instruction   |  |  |  |
| 5. Take down the compressor from the base.   | Nuts                        | Unscrew the nuts on compressor base with<br>a wrench and then remove compressor<br>from the base.<br><b>Note:</b> Keep compressor level and vertically<br>out. Never invert it.  |  |  |  |
| 6. Fix the compressor on to the base.  | Nuts                        | Put the repaired or new compressor on<br>base as the direction during removing, and<br>then screw down fixing nut on compressor<br>base with a wrench.<br><b>Note:</b> Keep compressor level and vertically<br>on to the base. Never incline or invert it.   |  |  |  |
| 7. Connect<br>compressor with<br>system pipes.   | Discharge pipe Suction pipe | Heat the connection pipes indicated by<br>arrows and then weld them with unit pipes<br>together.<br><b>Note:</b> Pay attention to things around to<br>avoid burning out.   |  |  |  |
| 8. Reconnect<br>power cord of<br>compressor.   | /                           | Reconnect the power cord into compressor<br>according to the procedure of<br>disconnecting power cord. The line<br>connection must accord to the schematic<br>diagram.<br><b>Note:</b> The connection box of compressor<br>must be re-covered to resisting water. All<br>cable can not contact the pipe and moving<br>parts such as fan. |  |  |  |
| 9. Re-install the cover plate.   | Screws                      | Put the cover plate back and tighten the screws.   |  |  |  |

| Disassembly and Assembly of Compressor |  |  |  |  |
|--|--|--|--|--|
| Remark: Make sure                      | Remark: Make sure there isn't any refrigerant in pipe system and the power supply is cut off before removal of the |  |  |  |
| compressor.                            |  |  |  |  |
| Step                                   | Illustration   | Handling Instruction   |  |  |
| 10. Recharge<br>refrigerant.           | Nozzells   | Connect refrigerant tank with nozzle of low<br>pressure (indicated by the maker) for<br>recharging refrigerant.<br><b>Note:</b> Check the leak after finishing the<br>connectionpipes. Charge amount should<br>be consistent with nameplate. |  |  |

| Disassembly and Assembly of Condenser Fan Motor   |              |  |  |  |
|---|--------------|--|--|--|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal of the motor. |              |  |  |  |
| Step  | Illustration | Handling Instruction   |  |  |
| 1. Disconnect the<br>electrical source<br>wire.   | /            | Disconnect all connection lines<br>between motor and elements in<br>electric box.<br><b>Note:</b> Please refer to the schematic<br>diagram which adhered on electric<br>box for disconnection of connection<br>lines of condenser fan motor. |  |  |
| 2. Take out the cover plate.  | Screws       | Unscrew the screws fixing cover<br>plate (indicated by arrows) to take it<br>out.  |  |  |
| 3. Take out the fan blade.  | Screws       | Unscrew the screw (indcated by the arrow) fixing fan to take the fan out.<br><b>Note:</b> Fix fan blade when unscrew the holding bolt to avoid fan blade from rotating and thereby injury to people is caused.                               |  |  |



| Disassembly and Assembly of Condenser Fan Motor |   |   |  |  |
|---|---|---|--|--|
| Remark: Make sure                               | that the unit is stopped running and power supply is cut off before | e removal of the motor.   |  |  |
| Step  | Illustration  | Handling Instruction  |  |  |
| 8. Re-connect power cord.                       | /   | Re-connect power cord according<br>to circuit mark adhered on eletric<br>box.<br><b>Note:</b> After connection, arrange<br>leading wires and refix them with<br>bundles at original locations. Close<br>the cover plate of electric box<br>hermetically. All cable can not<br>contact the pipe and moving parts<br>such as fan. |  |  |

| Disassembly and Assembly of Supply Blower Motor   |              |   |  |  |
|---|--------------|---|--|--|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal of the motor. |              |   |  |  |
| Step  | Illustration | Handling Instruction  |  |  |
| 1. Take out the cover plate   | Screws       | Unscrew the screws fixing cover<br>plate .Lift the handles, slightly<br>pulling it outwards and downwards<br>to take out the cover plate.   |  |  |
| 2. Disconnect all connection lines.   | /            | Disconnect all connection lines<br>between motor and elements in<br>electric box.<br><b>Note:</b> Please refer to the<br>schematic diagram which adhered<br>on electric box for disconnection of<br>connection lines of supply blower<br>motor. |  |  |
| 3. Remove the screws on fan sub-assembly.   | Nuts         | Unscrew the screws on fan<br>sub-assembly (indicated by<br>arrows)  |  |  |

| Disassembly and Assembly of Supply Blower Motor   |              |                         |  |  |
|---|--------------|-------------------------|--|--|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal of the motor. |              |                         |  |  |
| Step  | Illustration | Handling Instruction    |  |  |
| 4. Remove the fan volute.   |              | Remove the fan volute.  |  |  |
| 5. Remove the fan blade   | Line Screws  | Remove the fan blade.   |  |  |
| 6. Install the fan<br>blade.  | Screws       | Install the fan blade   |  |  |
| 7. Install the fan volute.  |              | Install the fan volute. |  |  |

| Disassembly and Assembly of Electric Box   |              |   |
|--|--------------|---|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal. |              |   |
| Step   | Illustration | Handling Instruction  |
| 1. Take down the side plate  | Screws       | Unscrew the screws fixing side<br>plate. Lift the handles, slightly<br>pulling it outwards and downwards<br>to take out the side plate.   |
| 2. Disconnect the power cord.  | /            | Pull out power cord or disconnect<br>the power cord after unscrewing<br>the screws.<br><b>Note:</b> Earmark the colour of wire<br>corresponding to the terminal when<br>removing the wire to avoid<br>mistakes when renewing wire<br>connection.        |
| 3. Take out the electric box cover.  | Screws       | Unscrew the screws fixing cover<br>(indicated by the arrows).Then take<br>out the cover.  |
| 4. Disconnect all connection lines.  | /            | Disconnect all connection lines<br>between exterior electric<br>component and elements in electric<br>box.<br><b>Note:</b> Please refer to the<br>schematic diagram which adhered<br>on electric box for disconnection of<br>connection lines of motor. |
| 5. Take down the electric box.   | Screws       | Unscrew the screws (indicated by<br>the arrows),and then take down the<br>electric box.<br><b>Note:</b> Power cord may be fixed by<br>bundles, so loose the bundles<br>before taking out the electric box.  |



**NOTE:** Above diagrams may be different from actual model.

## 4.2 Model: GK-H5.5NH3AS、GK-H5.5NH3AF

Model: GK-H5.5NH3AS、GK-H5.5NH3AF

| Disassembly and Assembly of Compressor  |                             |  |
|---|-----------------------------|--|
| -Remark: Make sure there isn't any refrigerant in pipe system and the power supply is cut off before removal of the compressor. |                             |  |
| Step  | Illustration                | Handling Instruction   |
| 1. Recover refrigerant in the system.   | Nozzells                    | Connect vacuum recovery tank with<br>nozzle for adding freon for recovery of<br>refrigerant.<br><b>Note:</b> Recovery work must be complete<br>because refrigerant is badly hurtful to<br>environment and animals.                         |
| 2. Take out the cover plate.  | Screws                      | Unscrew the screws fixing cover plate (indicated by arrows) to take it out.  |
| 3. Disconnect the power cord.   | /                           | Pull out power cord or disconnect the<br>power cord after unscrewing the screws.<br><b>Note:</b> Earmark the colour of wire<br>corresponding to the terminal when<br>removing the wire to avoid mistakes when<br>renewing wire connection. |
| 4. Cut off the connection between compressor and pipes.   | Discharge pipe Suction pipe | Heat the connection pipes indicated by<br>arrows with fired heater and then draw out<br>them.<br><b>Note:</b> Pay attention to things around to<br>avoid burning out.  |

| Disassembly and Assembly of Compressor  |                             |  |
|---|-----------------------------|--|
| -Remark: Make sure there isn't any refrigerant in pipe system and the power supply is cut off before removal of the |                             |  |
| Sten  | compressor.                 | Handling Instruction   |
| 5. Take down the compressor from the base.  | Nuts                        | Unscrew the nuts on compressor base<br>with a wrench and then remove<br>compressor from the base.<br><b>Note:</b> Keep compressor level and<br>vertically out. Never invert it.  |
| 6. Fix the compressor<br>on to the base.  | Nuts                        | Put the repaired or new compressor on<br>base as the direction during removing, and<br>then screw down fixing nut on compressor<br>base with a wrench.<br><b>Note:</b> Keep compressor level and<br>vertically on to the base. Never incline or<br>invert it.  |
| 7. Connect<br>compressor with<br>system pipes.  | Discharge pipe Suction pipe | Heat the connection pipes indicated by<br>arrows and then weld them with unit pipes<br>together.<br><b>Note:</b> Pay attention to things around to<br>avoid burning out.   |
| 8. Reconnect power cord of compressor.  | /                           | Reconnect the power cord into<br>compressor according to the procedure of<br>disconnecting power cord. The line<br>connection must accord to the schematic<br>diagram.<br><b>Note:</b> The connection box of compressor<br>must be re-covered to resisting water. All<br>cable can not contact the pipe and moving<br>parts such as fan. |
| 9. Re-install the cover plate.  | Screws                      | Put the cover plate back and tighten the screws.   |

| Disassembly and Assembly of Compressor  |              |  |
|---|--------------|--|
| -Remark: Make sure there isn't any refrigerant in pipe system and the power supply is cut off before removal of the |              |  |
|   | compressor.  |  |
| Step  | Illustration | Handling Instruction   |
| 10. Recharge<br>refrigerant.  | Nozzells     | Connect refrigerant tank with nozzle of low<br>pressure (indicated by the maker) for<br>recharging refrigerant.<br><b>Note:</b> Check the leak after finishing the<br>connectionpipes. Charge amount should<br>be consistent with nameplate. |

| Disassembly and Assembly of Condenser Fan Motor   |              |  |
|---|--------------|--|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal of the motor. |              |  |
| Step  | Illustration | Handling Instruction   |
| 1. Disconnect the electrical source wire.   | /            | <ul> <li>Disconnect all connection lines<br/>between motor and elements in<br/>electric box.</li> <li>Note: Please refer to the<br/>schematic diagram which adhered<br/>on electric box for disconnection<br/>of connection lines of condenser<br/>fan motor.</li> </ul> |
| 2. Take out the cover plate.  | Screws       | <ul> <li>Unscrew the screws fixing<br/>cover plate (indicated by<br/>arrows) to take it out.</li> </ul>  |
| 3. Take out the fan blade.  | Screws       | <ul> <li>Unscrew the screw (indcated<br/>by the arrow) fixing fan to take<br/>the fan out.</li> <li>Note: Fix fan blade when unscrew<br/>the holding bolt to avoid fan blade<br/>from rotating and thereby injury to<br/>people is caused.</li> </ul>                    |



| Disassembly and Assembly of Condenser Fan Motor   |              |   |
|---|--------------|---|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal of the motor. |              |   |
| Step  | Illustration | Handling Instruction  |
| 8. Re-connect power cord.   | /            | <ul> <li>Re-connect power cord<br/>according to circuit mark<br/>adhered on eletric box.</li> <li>Note: After connection, arrange<br/>leading wires and refix them with<br/>bundles at original locations.</li> <li>Close the cover plate of electric<br/>box hermetically. All cable can not<br/>contact the pipe and moving parts<br/>such as fan.</li> </ul> |

| Disassembly and Assembly of Supply Blower Motor   |              |  |
|---|--------------|--|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal of the motor. |              |  |
| Step  | Illustration | Handling Instruction   |
| 1. Take out the cover plate   | Screws       | Unscrew the screws fixing cover<br>plate .Lift the handles, slightly<br>pulling it outwards and downwards<br>to take out the cover plate.  |
| 2. Disconnect all connection lines.   | /            | Disconnect all connection lines<br>between motor and elements in<br>electric box.<br><b>Note:</b> Please refer to the schematic<br>diagram which adhered on electric<br>box for disconnection of connection<br>lines of supply blower motor. |
| 3. Take down the fan sub-assembly .   | Nuts         | Unscrew holding bolt(indicated by<br>the arrow) of fan sub-assembly<br>bracket with a wrench   |

| Disassembly and Assembly of Supply Blower Motor      |  |  |
|--|--|--|
| Remark: Ma   | ake sure that the unit is stopped running and power supply is cut of | f before removal of the motor.   |
| Step   |  | Handling Instruction   |
| 4. Remove the screws on fan sub-assembly.            | Screws   | Unscrew the screws fixing cover plate (indicated by arrows)  |
| 5. Take down the fan and motor.                      | <b>Forews</b>  | Unscrew the holding screw of fan<br>(indicated by the arrows) to loose<br>connection between motor shaft and<br>fan.<br><b>Note:</b> Fix fan blade when<br>unscrewing hoiding nut of fan blade<br>to avoid blade from rotating and<br>thereby injury to people is caused.  |
| 6. Install the fan and motor                         | Screws   | Re-assemble repaired or replaced<br>motor and the fan. Installation<br>direction is the same as that during<br>disassembly.  |
| 7. Fix the fan<br>sub-assembly on<br>to the bracket. | Bolts  | Then screw down the holding bolt with a wrench.  |
| 8. Re-connect power cord.                            | /  | Re-connect power cord according to<br>wiring diagram adhered on eletric<br>box.<br><b>Note:</b> After connection, arrange<br>leading wires and refix them with<br>bundles at original locations. All<br>cable can not contact the pipe and<br>moving parts such as fan. Close the<br>cover plate of electric box |

| Disassembly and Assembly of Supply Blower Motor |   |  |  |
|---|---|--|--|
| Remark: M                                       | Remark: Make sure that the unit is stopped running and power supply is cut off before removal of the motor. |  |  |
| Step  | Illustration  | Handling Instruction                             |  |
|   |   | hermetically.                                    |  |
| 9. Re-install the cover plate                   | Screws  | Put the cover plate back and tighten the screws. |  |



| Disassembly and Assembly of Electric Box   |              |   |
|--|--------------|---|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal. |              |   |
| Step   | Illustration | Handling Instruction  |
| 4. Disconnect all connection lines.  | /            | Disconnect all connection lines<br>between exterior electric component<br>and elements in electric box.<br><b>Note:</b> Please refer to the schematic<br>diagram which adhered on electric<br>box for disconnection of connection<br>lines of motor.  |
|  | Screws       |   |
| 5. Take down the electric box.   |              | Unscrew the screws (indicated by<br>the arrows),and then take down the<br>electric box.<br><b>Note:</b> Power cord may be fixed by<br>bundles, so loose the bundles before<br>taking out the electric box.  |
|  | Screws       |   |
| 6. Re-install the electric box.  |              | Put the electric box back and tighten<br>the screws. Then reconnect all<br>connection lines that had been take<br>down, and refix the Power cord with<br>bundles at original locations.<br><b>Note:</b> The line connection must<br>accord to the schematic diagram. All<br>cable can not contact the pipe and<br>moving parts such as fan. |
|  | Screws       |   |
| 7. Re-install the electric box cover.  |              | Put the electric box back and tighten the screws.   |
| 8. Re-connect power cord.  | /            | Re-connect power cord according to<br>wiring diagram adhered on eletric<br>box.<br><b>Note:</b> After connection, arrange<br>leading wires and refix them with<br>bundles at original locations. All<br>cable can not contact the pipe and<br>moving parts such as fan. Close the<br>cover plate of electric box<br>hermetically.           |

| Disassembly and Assembly of Electric Box   |              |   |
|--|--------------|---|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal. |              |   |
| Step   | Illustration | Handling Instruction                            |
| 9. Re-install the side plate.  | Screws       | Put the side plate back and tighten the screws. |

## 4.3 Model: GK-H10NH3AF

Model: GK-H10NH3AF






**NOTE:** Above diagrams may be different from actual model.

| Disassembly and Assembly of Condenser Fan Motor |   |  |  |  |  |
|---|---|--|--|--|--|
| Remark: Mak                                     | Remark: Make sure that the unit is stopped running and power supply is cut off before removal of the motor. |  |  |  |  |
| Step  | Illustration  | Handling Instruction   |  |  |  |
| 1. Disconnect the electrical source wire.       | /   | <ul> <li>Disconnect all connection lines<br/>between motor and elements in<br/>electric box.</li> <li>Note: Please refer to the<br/>schematic diagram which adhered<br/>on electric box for disconnection<br/>of connection lines of condenser<br/>fan motor.</li> </ul> |  |  |  |
| 2. Take out the cover plate.                    | Screws  | <ul> <li>Unscrew the screws fixing<br/>cover plate (indicated by<br/>arrows) to take it out.</li> </ul>  |  |  |  |





**NOTE:** Above diagrams may be different from actual model.

| Disassembly and Assembly of Supply Blower Motor   |              |  |  |  |
|---|--------------|--|--|--|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal of the motor. |              |  |  |  |
| Step  | Illustration | Handling Instruction   |  |  |
| 1. Take out the cover plate   | Screws       | Unscrew the screws fixing cover<br>plate .Lift the handles, slightly<br>pulling it outwards and downwards<br>to take out the cover plate.  |  |  |
| 2. Disconnect all connection lines.   | /            | Disconnect all connection lines<br>between motor and elements in<br>electric box.<br><b>Note:</b> Please refer to the schematic<br>diagram which adhered on electric<br>box for disconnection of connection<br>lines of supply blower motor. |  |  |
| 3. Take down the fan sub-assembly .   |              | Unscrew holding bolt(indicated by<br>the arrow) of fan sub-assembly<br>bracket with a wrench   |  |  |
| 4. Remove the screws on fan sub-assembly.   | Nuts         | Unscrew the nuts fixing cover plate<br>(indicated by arrows)   |  |  |



| Disassembly and Assembly of Supply Blower Motor   |              |   |  |  |
|---|--------------|---|--|--|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal of the motor. |              |   |  |  |
| Step  | Illustration | Handling Instruction  |  |  |
| 7. Fix the fan<br>sub-assembly on<br>to the bracket.  | Bolts        | Then screw down the holding bolt with a wrench.   |  |  |
| 8. Re-connect power cord.   | /            | Re-connect power cord according to<br>wiring diagram adhered on eletric<br>box.<br><b>Note:</b> After connection, arrange<br>leading wires and refix them with<br>bundles at original locations. All<br>cable can not contact the pipe and<br>moving parts such as fan. Close the<br>cover plate of electric box<br>hermetically. |  |  |
| 9. Re-install the cover plate   | Screws       | Put the cover plate back and tighten the screws.  |  |  |

**NOTE:** Above diagrams may be different from actual model.

| Disassembly and Assembly of Electric Box   |              |  |  |  |
|--|--------------|--|--|--|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal. |              |  |  |  |
| Step   | Illustration | Handling Instruction   |  |  |
| 1. Take down the side plate  | Screws       | Unscrew the screws fixing side plate.<br>Lift the handles, slightly pulling it<br>outwards and downwards to take out<br>the side plate.  |  |  |
| 2. Disconnect the power cord.  | /            | Pull out power cord or disconnect the<br>power cord after unscrewing the<br>screws.<br><b>Note:</b> Earmark the colour of wire<br>corresponding to the terminal when<br>removing the wire to avoid mistakes<br>when renewing wire connection.        |  |  |
| 3. Take out the electric box cover.  | Screws       | Unscrew the screws fixing cover<br>(indicated by the arrows). Then take<br>out the cover.  |  |  |
| 4. Disconnect all connection lines.  | /            | Disconnect all connection lines<br>between exterior electric component<br>and elements in electric box.<br><b>Note:</b> Please refer to the schematic<br>diagram which adhered on electric<br>box for disconnection of connection<br>lines of motor. |  |  |



| Disassembly and Assembly of Electric Box   |  |   |  |  |  |
|--|--|---|--|--|--|
| Remark: Make sure that the unit is stopped running and power supply is cut off before removal. |  |   |  |  |  |
| Step   | Step Illustration Handling Instruction |   |  |  |  |
| 8. Re-connect power cord.  | /                                      | Re-connect power cord according to<br>wiring diagram adhered on eletric<br>box.<br><b>Note:</b> After connection, arrange<br>leading wires and refix them with<br>bundles at original locations. All<br>cable can not contact the pipe and<br>moving parts such as fan. Close the<br>cover plate of electric box<br>hermetically. |  |  |  |
| 9. Re-install the side plate.  | Screws                                 | Put the side plate back and tighten the screws.   |  |  |  |

**NOTE:** Above diagrams may be different from actual model.

## 5 EXPLODED VIEWS AND SPARE PART LIST

♦ Model: GK-H03NH3AS



|     |                | GK-H03NH3AS     |            |  |
|-----|----------------|-----------------|------------|--|
| NO. | Name of Part   | Product Code    | EJ51000660 |  |
|     |                | Part Code       | Quantity   |  |
| 1   | Main Board     | '300027060219   | 1          |  |
| 2   | Main Board     | '30221000026    | 1          |  |
| 3   | Radiator       | 430034000014    | 1          |  |
| 4   | Main Board     | '300002060345   | 1          |  |
| 5   | Main Board     | '30223000046    | 1          |  |
| 6   | Radiator       | 49018000001     | 1          |  |
| 7   | Terminal Board | '42200000001501 | 1          |  |
| 8   | Terminal Board | '42200000000701 | 1          |  |

|     | Name of Part                            | GK-H03NH3AS    |            |  |
|-----|---|----------------|------------|--|
| NO. |   | Product Code   | EJ51000660 |  |
|     |   | Part Code      | Quantity   |  |
| 9   | Electric Box Assy                       | '100002061827  | 1          |  |
| 10  | Air Outlet Panel                        | '012233060008P | 1          |  |
| 11  | Filter Sub-Assy                         | '1110010000602 | 1          |  |
| 12  | Evaporator Assy                         | '011001060257  | 1          |  |
| 13  | Clapboard Sub-Assy                      | '017021060114P | 1          |  |
| 14  | Filter Sub-Assy                         | 111001000086   | 2          |  |
| 15  | Side Plate                              | '017110060027P | 1          |  |
| 16  | Side Plate                              | '017110060026P | 1          |  |
| 17  | Handle                                  | '26235253      | 1          |  |
| 18  | Compressor Gasket                       | '009012000004  | 1          |  |
| 19  | Compressor and Fittings                 | '009001000231  | 1          |  |
| 20  | Gas-Liquid Separator                    | '07423902      | 1          |  |
| 21  | Base Plate Sub-Assy                     | '017000060116P | 1          |  |
| 22  | Choke Plug of Drain Pipe                | '76712455      | 1          |  |
| 23  | Nozzle for Adding Freon                 | '06130002      | 2          |  |
| 24  | Water Tray Sub-Assy                     | '017055060072P | 1          |  |
| 25  | Strainer                                | '07216221      | 2          |  |
| 26  | Electronic Expansion Valve              | '072009000018  | 1          |  |
| 27  | Electric Expand Valve Fitting           | '43000344      | 1          |  |
| 28  | 4-Way Valve Sub-Assy                    | '030072060036  | 1          |  |
| 29  | 4-Way Valve                             | '4300008201    | 1          |  |
| 30  | Magnet Coil                             | '4300040032    | 1          |  |
| 31  | Pressure Protect Switch                 | '46020015113   | 1          |  |
| 32  | Pressure Protect Switch                 | '46020015106   | 1          |  |
| 33  | Rear Grill 1                            | '016001000005  | 1          |  |
| 34  | Condenser Assy                          | '011002060246  | 1          |  |
| 35  | Compressor Overload Protector(External) | '00183032      | 1          |  |
| 36  | Compressor Overload Protector(External) | '00183031      | 1          |  |
| 37  | Compressor Overload Protector(External) | '00180030      | 1          |  |
| 38  | Temperature Sensor                      | '3900028030G   | 1          |  |
| 39  | Temperature Sensor                      | '390001923     | 1          |  |
| 40  | Temperature Sensor                      | '39000208      | 1          |  |
| 41  | Electrical Heater(Compressor)           | '7651873209    | 1          |  |
| 42  | Rear Grill                              | '016001060014  | 1          |  |
| 43  | Side Plate                              | '017110060025P | 1          |  |
| 44  | Display Board                           | '300001000204  | 1          |  |
| 45  | Motor for Centrifugal Fan               | '10454100002   | 2          |  |
| 46  | Brushless DC Motor                      | '1570520001601 | 1          |  |
| 47  | Mounting Plate Sub-Assy                 | '017018060051P | 1          |  |
| 48  | Fan Motor                               | '15704119      | 1          |  |
| 49  | Axial Flow Fan Nesting                  | '02204102      | 1          |  |
| 50  | Axial Flow Fan                          | '10434100002   | 1          |  |
| 51  | Upper Cover Plate                       | '012148060025P | 1          |  |
| 52  | Upper Cover Plate                       | '012148060026P | 1          |  |
| 53  | Diversion Circle                        | '01523901P     | 1          |  |
| 54  | Rear Grill                              | '01573702      | 1          |  |

## ♦ Model: GK-H5.5NH3AS



|     |                   | GK-H5.5NH3AS   |            |
|-----|-------------------|----------------|------------|
| NO. | Name of Part      | Product Code   | EJ51000740 |
|     |                   | Part Code      | Quantity   |
| 1   | Radiator          | '430034000004  | 1          |
| 2   | Main Board        | '300027060479  | 1          |
| 3   | Power Switch      | '300012060010  | 1          |
| 4   | Radiator          | '49018000001   | 1          |
| 5   | Main Board        | '30223000046   | 1          |
| 6   | Main Board        | ʻ300027060219  | 1          |
| 7   | Filter Board      | '30002000003   | 1          |
| 8   | Terminal Board    | '422000060003  | 1          |
| 9   | Terminal Board    | '4220000000701 | 1          |
| 10  | Electric Box Assy | '100002063732  | 1          |
| 11  | Electric Box Assy | '100002061729  | 1          |
| 12  | Main Board        | ʻ300002060345  | 1          |
| 13  | Reactor           | '43130189      | 1          |
| 14  | Main Board        | '30221000023   | 1          |
| 15  | Radiator          | '49018000068   | 1          |
| 16  | Air Outlet Panel  | '012233060007P | 1          |

|     | Name of Part                  | GK-H5.5NH3AS          |            |
|-----|-------------------------------|-----------------------|------------|
| NO. |                               | Product Code          | EJ51000740 |
|     |                               | Part Code             | Quantity   |
| 17  | Filter Sub-Assy               | '1110010000602        | 1          |
| 18  | Evaporator Assy               | '011001060249         | 1          |
| 19  | Clapboard Sub-Assy            | '017021060114P        | 1          |
| 20  | Side Plate                    | '017110060027P        | 1          |
| 21  | Side Plate                    | '017110060026P        | 1          |
| 22  | Handle                        | '26235253             | 1          |
| 23  | Rear Grill                    | '016001060024         | 1          |
| 24  | Filter Sub-Assy               | '11100100086          | 4          |
| 25  | Water Tray Sub-Assy           | '017055060072P        | 1          |
| 26  | Choke Plug of Drain Pipe      | '76712455             | 1          |
| 27  | Base Frame Assy               | '000043060068         | 1          |
| 28  | Gas-liquid Separator          | '07423902             | 1          |
| 29  | Compressor and Fittings       | '00209400005          | 1          |
| 30  | Pressure switch               | '4602001555           | 1          |
| 31  | Strainer                      | '07216221             | 2          |
| 32  | Electronic Expansion Valve    | '43044100172          | 1          |
| 33  | Electric Expand Valve Fitting | '4304413207           | 1          |
| 34  | Pressure switch               | '4602001534           | 1          |
| 35  | Nozzle for Adding Freon       | '06130002             | 2          |
| 36  | Rear Grill 1                  | '016001000005         | 1          |
| 37  | Condenser Assy                | '011002060237         | 1          |
| 38  | Display Board                 | '300001000204         | 1          |
| 39  | 4-way Valve                   | '43000338             | 1          |
| 40  | Magnet Coil                   | '4300040032           | 1          |
| 41  | Inductance                    | '43120122             | 1          |
| 42  | Temperature Sensor            | '3900028032           | 1          |
| 43  | Temperature Sensor            | '390001923            | 1          |
| 44  | Temperature Sensor            | '39000208             | 1          |
| 45  | Electrical Heater(Compressor) | '7651521238           | 1          |
| 46  | Rear Grill                    | '016001060014         | 1          |
| 47  | Side Plate                    | '017110060025P        | 1          |
| 48  | Fan Motor                     | '15704119             | 1          |
| 49  | Axial Flow Fan nesting        | '02204102             | 1          |
| 50  | Axial Flow Fan                | '10434100002          | 1          |
| 51  | Blower(Left)                  | '15704118             | 1          |
| 52  | Blower(Right)                 | '1570411801           | 1          |
| 53  | Brushless DC Motor            | '15704100009          | 1          |
| 54  | Motor Mounting Plate Sub-Assy | <u>'017014060006P</u> | 1          |
| 55  | Top Cover                     | '012148060076P        | 1          |
| 56  | Diversion Circle              | '01523901P            | 1          |
| 57  | Upper Cover Plate             | '012148060026P        | 1          |
| 58  | Rear Grill                    | '016001060027         | 1          |

## Model: GK-H5.5NH3AF



|     |                   | GK-H5.5NH3AF    |            |
|-----|-------------------|-----------------|------------|
| NO. | Name of Part      | Product Code    | EJ51000650 |
|     |                   | Part Code       | Quantity   |
| 1   | Radiator          | '490180000201   | 1          |
| 2   | Main Board        | '300027060204   | 1          |
| 3   | Reactor           | '43138000049    | 1          |
| 4   | Rectifier         | '46010604       | 1          |
| 5   | AC Contactor      | '44010265       | 1          |
| 6   | Radiator          | '49018000001    | 1          |
| 7   | Main Board        | '30223000046    | 1          |
| 8   | Filter Board      | '30228000032    | 1          |
| 9   | Terminal Board    | '42200006000303 | 1          |
| 10  | Terminal Board    | '4220000000701  | 1          |
| 11  | Main Board        | '300027060219   | 1          |
| 12  | Main Board        | '300002060345   | 1          |
| 13  | Reactor           | '43130189       | 1          |
| 14  | Main Board        | '30221000023    | 1          |
| 15  | Radiator          | '49018000068    | 1          |
| 16  | Air Outlet Panel  | '012233060007P  | 1          |
| 17  | Filter Sub-Assy   | 01110010000602  | 1          |
| 18  | Evaporator Assy   | 011001060249    | 1          |
| 19  | Electric Box Assy | '100002061729   | 1          |
| 20  | Electric Box Assy | '100002061730   | 1          |
| 21  | Side Plate        | '017110060027P  | 1          |

|     |                               | GK-H5.5NH3AF   |            |
|-----|-------------------------------|----------------|------------|
| NO. | Name of Part                  | Product Code   | EJ51000650 |
|     |                               | Part Code      | Quantity   |
| 22  | Side Plate                    | '017110060026P | 1          |
| 23  | Handle                        | '26235253      | 1          |
| 24  | Clapboard Sub-Assy            | '017021060114P | 1          |
| 25  | Water Tray Sub-Assy           | '017055060072P | 1          |
| 26  | Base Plate Sub-Assy           | '017000060116P | 1          |
| 27  | Gas-Liquid Separator          | 07423902       | 1          |
| 28  | Compressor and Fittings       | 00209400005    | 1          |
| 29  | Choke Plug of Drain Pipe      | 76712455       | 1          |
| 30  | Rear Grill 1                  | '016001000005  | 1          |
| 31  | Condenser Assy                | '011002060237  | 1          |
| 32  | Strainer                      | '07216221      | 2          |
| 33  | Electronic Expansion Valve    | '43044100172   | 1          |
| 34  | Electric Expand Valve Fitting | '4304413207    | 1          |
| 35  | Pressure Switch               | '4602001534    | 1          |
| 36  | Pressure Switch               | '4602001555    | 1          |
| 37  | 4-Way Valve                   | '43000338      | 1          |
| 38  | 4-Way Valve Sub-Assy          | '030072060034  | 1          |
| 39  | Magnet Coil                   | '4300040032    | 1          |
| 40  | Nozzle for Adding Freon       | '06130002      | 2          |
| 41  | Rear Grill                    | '016001060014  | 1          |
| 42  | Side Plate                    | '017110060025P | 1          |
| 43  | Temperature Sensor            | '3900028029G   | 1          |
| 44  | Temperature Sensor            | '390001923     | 1          |
| 45  | Temperature Sensor            | '39000186      | 1          |
| 46  | Electrical Heater(Compressor) | '7651521238    | 1          |
| 47  | Fan Motor                     | '15704119      | 1          |
| 48  | Axial Flow Fan nesting        | '02204102      | 1          |
| 49  | Display Board                 | '300001000204  | 1          |
| 50  | Axial Flow Fan                | '10434100002   | 1          |
| 51  | Blower(Left)                  | '15704118      | 1          |
| 52  | Blower(Right)                 | '1570411801    | 1          |
| 53  | Brushless DC Motor            | '15704100009   | 1          |
| 54  | Motor Mounting Plate Sub-Assy | '017014060006P | 1          |
| 55  | Upper Cover Plate             | '012148060025P | 1          |
| 56  | Diversion Circle              | '01523901P     | 1          |
| 57  | Upper Cover Plate             | '012148060026P | 1          |
| 58  | Rear Grill                    | '0157370201P   | 1          |



|     |                           | GK-H10NH3AF    |            |
|-----|---------------------------|----------------|------------|
| NO. | Name of Part              | Product Code   | EJ51000710 |
|     |                           | Part Code      | Quantity   |
| 1   | Filter Sub-Assy           | '1110010000603 | 1          |
| 2   | Handle                    | '26235253      | 1          |
| 3   | Side Plate                | '017110060045P | 1          |
| 4   | Side Plate                | '017110060044P | 1          |
| 5   | Rear Grill                | '016001060029  | 1          |
| 6   | Air Outlet Panel Sub-Assy | '017097060008P | 1          |
| 7   | Choke Plug of Drain Pipe  | '76712455      | 1          |
| 8   | Brushless DC Motor        | '150104060022  | 1          |
| 9   | Blower(Left)              | '15704118      | 1          |
| 10  | Blower(Right)             | '1570411801    | 1          |
| 11  | Evaporator Assy           | '011001060419  | 1          |
| 12  | One Way Valve             | '07333700032   | 1          |
| 13  | Chassis Sub-Assy          | '017000060193P | 1          |
| 14  | Bidirection Strainer      | '0721004401    | 1          |
| 15  | Clapboard Sub-Assy        | '017021060182P | 1          |

| NO. | Name of Part                  | GK-H10NH3AF     |            |
|-----|-------------------------------|-----------------|------------|
|     |                               | Product Code    | EJ51000710 |
|     |                               | Part Code       | Quantity   |
| 16  | Nozzle for Adding Freon       | '06130002       | 2          |
| 17  | Compressor and Fittings       | '009001060108   | 1          |
| 18  | Gas-Liquid Separator          | '07424188       | 1          |
| 19  | Base Frame Assy               | '000043060104   | 1          |
| 20  | Pressure Switch               | '4602001531     | 1          |
| 21  | 4-Way Valve                   | '43000339       | 1          |
| 22  | Condenser Assy                | '011002060387   | 1          |
| 23  | Electronic Expansion Valve    | '43044100190    | 1          |
| 24  | Pressure Protect Switch       | '46020015113    | 1          |
| 25  | Oil Separator                 | '07424100023    | 1          |
| 26  | Grill 2                       | '016001000012   | 1          |
| 27  | Strainer                      | ` 07415200002   | 1          |
| 28  | Side Plate                    | '017110060046P  | 1          |
| 29  | Rear Grill                    | '016001060022   | 1          |
| 30  | Brushless DC Motor            | '150104060021   | 1          |
| 31  | Axial Flow Fan                | '10434100007    | 1          |
| 32  | Fan Nesting                   | '02204100011    | 1          |
| 33  | Diversion Circle              | '012193000001P  | 1          |
| 34  | Top Cover                     | '012148060059P  | 1          |
| 35  | Top Cover                     | '012148060058P  | 1          |
| 36  | Rear Grill 1                  | '01600100006    | 1          |
| 37  | Magnet Coil                   | '4300040061     | 1          |
| 38  | Electric Expand Valve Fitting | '4304413236     | 2          |
| 39  | Display Board                 | '300001000204   | 1          |
| 40  | Temperature Sensor            | '39000208       | 1          |
| 41  | Temperature Sensor            | '3900019204     | 1          |
| 42  | Temperature Sensor            | '3900028025G    | 1          |
| 43  | Electrical Heater(Compressor) | '7651521215     | 1          |
| 44  | Electric Box Assy             | '100002063298   | 1          |
| 45  | Terminal Board                | '42200006000303 | 1          |
| 46  | Terminal Board                | '4220000000701  | 1          |
| 47  | Filter Board                  | '30228000032    | 1          |
| 48  | Main Board                    | '300027060219   | 1          |
| 49  | Main Board                    | '300027060355   | 1          |
| 50  | Main Board                    | '300027060235   | 1          |
| 51  | AC Contactor                  | '441007000001   | 1          |
| 52  | Reactor                       | '43138000049    | 1          |
| 53  | Radiator                      | '49018000001    | 1          |
| 54  | Radiator                      | '4901800008001  | 1          |
| 55  | Radiator                      | '49018000088    | 1          |
| 56  | Electric Box Assy             | '100002063299   | 1          |
| 57  | Main Board                    | '300002060345   | 1          |
| 58  | Reactor                       | '43130189       | 1          |
| 59  | Main Board                    | '300002060508   | 1          |
| 60  | Radiator                      | '49018000068    | 1          |



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